



# **NORDICA**

**2022 | 2023**

**ENG**

***NORDICA***

# SKI BOOTS

# SKIS

# RACE / WC

# RENTAL

# ACCESSORIES

PAGE 4

PAGE 42

PAGE 84

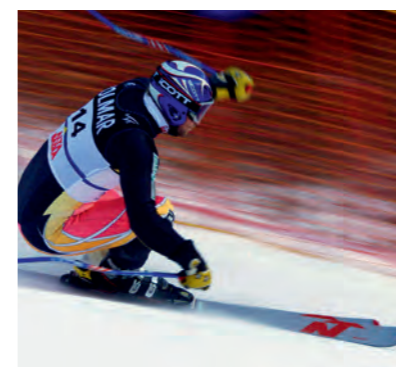
PAGE 92

PAGE 102

INDEX



**FIT FOR THE LONG RUN**



Nordica was born on the hills of Montebelluna, where the Northern wind from the Dolomites and the sun rays of the Gulf of Venice meet. It was October 1939 when Adriano and Oddone Vaccari, mountain lovers, brought their experience as craftsmen and leather traders into a new business: mountain boots.

After a few years, Nordica started to mean not just mountain boots, but to be bond with the omen of a future, massive success: ski boots. Three years later, in the winter of 1950, Italian Zeno Colo, left for America. On the Rocky Mountains, he became twice Alpine Ski World Champion, bringing our brand on the top of the world with him.

The progressive minds made Nordica grow, to become an important choice for skiers seeking perfect fit and precision. First there was leather, then laminated plastic over the liner, aluminium buckles, flex index; so the brand kept inventing the modern ski boots.

By the Eighties, Nordica ski boots were the most successful in the entire Alpine ski universe. Lifting all those Crystal globes with Pirmin Zurbriggen became almost a habit. At the end of the century, Dobermann was by the side of more than half of the World Cup athletes. Among those, a Norwegian kid, Kjetil André Aamodt with a surprising attitude as medalist and multiple World and Olympic Champion. A true recordman in gaining precious metals, who was also one of the first racers trusting Nordica second life: Skis.

Trusted by the world, as market leader in the industry, and iconic. The Zanatta family started to write their part of this story and with their passion Nordica was driven back to the top.

Nordica is now fully grown, and its name shines bright as the earlier years. With the most innovative technologies it's a benchmark and the fastest growing brand in the ski industry. Nordica keeps on writing the history of skiing along with its racers, representing the highest peaks of this sport. The legendary South Tyrolean Dominik Paris, who has lived all his life along with the brand, able to win 4 times on the iconic Streif in Kitzbühel, among the others. Alex Vinatzer, the rising star of Italian technical disciplines and finally Andreja Slokar, the surprising brightest athlete of World Cup that marks Nordica's awesome comeback in women's racing. Because of the passion, because of the team of people working for Nordica, because of you dear guests and partners. Because of love for skiing.

Since 1939  
We are "fit for the long run".

# SKI BOOTS OVERVIEW.

# SKI BOOTS collection



	EXPERT	ADVANCED	SKILLED	KIDS	
RACE / ON PISTE	<p><b>DOBERMANN GP SERIES</b></p> <ul style="list-style-type: none"> <li>Dobermann GP 130</li> <li>Dobermann GP 110</li> <li>Dobermann GP 90</li> <li>Dobermann GP 70</li> </ul> <p>98</p>	<p><b>PROMACHINE SERIES</b></p> <ul style="list-style-type: none"> <li>Promachine 130 (GW)</li> <li>Promachine 120 (GW)</li> <li>Promachine 120 (GW)</li> <li>Promachine 115 W (GW)</li> <li>Promachine 110 (GW)</li> <li>Promachine 105 W (GW)</li> <li>Promachine 95 W (GW)</li> <li>Promachine 85 W (GW)</li> </ul> <p>98</p>	<p><b>SPEEDMACHINE SERIES</b></p> <ul style="list-style-type: none"> <li>Speedmachine 3 130 S (GW)</li> <li>Speedmachine 3 130 (GW)</li> <li>Speedmachine 3 120 (GW)</li> <li>Speedmachine 3 115 W (GW)</li> <li>Speedmachine 3 110 (GW)</li> <li>Speedmachine 3 105 W (GW)</li> <li>Speedmachine 105 W (GW)</li> <li>Speedmachine 3 100 (GW)</li> <li>Speedmachine 3 95 W (GW)</li> <li>Speedmachine 3 85 W (GW)</li> </ul> <p>100</p>	<p><b>HF SERIES</b></p> <ul style="list-style-type: none"> <li>HF Elite Heat (GW)</li> <li>HF Elite Heat W (GW)</li> <li>HF PRO 120 (GW)</li> <li>HF 110 (GW)</li> <li>HF 100</li> <li>HF 85 W (GW)</li> <li>HF 75 W</li> </ul> <p>102</p>	<p>Dobermann GP 60</p> <p>100</p>
ALL MOUNTAIN	<p><b>MOUNTAIN ACTIVE STRIDER SERIES</b></p> <ul style="list-style-type: none"> <li>Strider Elite 130 DYN</li> <li>Strider Pro 130 DYN</li> <li>Strider Pro 120 DYN</li> <li>Strider 115 W DYN</li> <li>Strider 95 W DYN</li> </ul> <p>100</p>	<p><b>SPORTMACHINE SERIES</b></p> <ul style="list-style-type: none"> <li>Sportmachine 3 130 (GW)</li> <li>Sportmachine 3 120 (GW)</li> <li>Sportmachine 3 110 (GW)</li> <li>Sportmachine 3 100 (GW)</li> <li>Sportmachine 3 95 W (GW)</li> <li>Sportmachine 3 90 (GW)</li> <li>Sportmachine 3 85 W (GW)</li> <li>Sportmachine 3 80 (GW)</li> <li>Sportmachine 3 75 W</li> <li>Sportmachine 3 65 W</li> </ul> <p>102</p>	<p><b>THE CRUISE SERIES</b></p> <ul style="list-style-type: none"> <li>The Cruise 120</li> <li>The Cruise 90</li> <li>The Cruise 85 W</li> <li>The Cruise 75 W</li> <li>The Cruise 70</li> <li>The Cruise 65 W</li> <li>The Cruise</li> <li>The Cruise W</li> </ul> <p>104</p>	<p>Speedmachine J 4</p> <p>Speedmachine J 4 Girl</p> <p>Speedmachine J 3</p> <p>Speedmachine J 3 Girl</p> <p>Speedmachine J 2</p> <p>Speedmachine J 2 Girl</p> <p>Speedmachine J 1</p> <p>Speedmachine J 1 Girl</p>	

# SKI BOOTS CONSTRUCTION

## SHELL

### TRADITIONAL CONSTRUCTION

- MONO INJECTED
- 3 FORCE INJECTION
- MONO INJECTION DOUBLE SOFT FLAP

### NEW CENTRAL ENTRY

- MONO INJECTED DOUBLE DENSITY
- FREEHANDS STEP IN & OUT

## LINERS

- RACE GP CORK FIT
- ISOTHERM 3D CORK FIT
- PRECISION FIT PRIMALOFT®
- HF CORK FIT
- BELLES LINER

### FOOTBEDS

- CARBON PERFORMANCE FIT
- PERFORMANCE FIT
- PRIMALOFT® PRECISION FIT
- PRECISION FIT
- PRIMALOFT® COMFORT FIT
- COMFORT FIT



## MECHANISMS

- ACP
- CANTING  
Full motion pivot Double canting External canting
- FLEX ADJUSTMENT
- SKI HIKE
- IVC: Instep Volume Control
- WEATHER SHIELD

## CUSTOMIZATION

- INFRARED
- CROCODILE
- CORK OVEN

## SOLES

- 5355: ALPINE SOLES
- 9523: GRIPWALK®
- GRIPWALK® MICHELIN SOLES
- RACING SOLES: NON DIN

## SHELLS

### TRADITIONAL CONSTRUCTIONS

#### RACE-ON PISTE MONO INJECTED



**Dobermann WC, Dobermann GP**  
**Features:** Thick PU infrared ready, Soft flap, Grinding ready, Narrow fit, WC construction, Solid soles, WC team tested.  
**Benefits:** Power, Precision, Quick response, Maximum control.

#### HIGH PERFORMANCE TRI-FORCE INJECTION



**Promachine, Speedmachine, Sportmachine, Strider**  
**Features:** Super stiff sole and spine transmit energy precisely and directly to the skis, Softer shell and cuff wrap comfortably around the foot and lower leg for a snugger, comfier fit, Infrared ready, 100% customizable, Super soft, Double Easy step in & out flaps.

#### SPORT PERFORMANCE MONO INJECTION DOUBLE SOFT FLAP



**The Cruise, Junior (single soft flap)**  
**Features:** More material were needed to transmit power, Less material in the front area for better wrapping.  
**Benefits:** Easy step in out, Technology guarantees similar performance than biinjected.

### NEW CENTRAL ENTRY

#### PREMIUM COMFORT MONO INJECTION DOUBLE DENSITY



**HF**  
**Features:** Mono injected double density, Added on wrapping insert, Waterproof textile on top, Infrared ready fully customizable, Lightweight 1750gr.  
**Benefits:** Easy to step in and out, Good wrapping, antilicking water, Comfort last.

## LINERS

### RACE GP CORK FIT



### ISOTHERM 3D CORK FIT



### PRECISION FIT PRIMALOFT®



### HF CORK FIT



### BELLES LINER



# LINER FEATURES



## CUSTOM CORK FIT

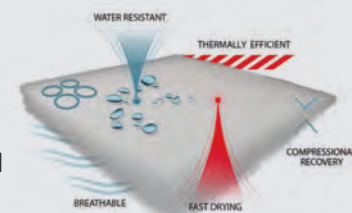
- DIRECT POWER TRANSMISSION + COMFORT
- QUICK & CLEAN CUSTOMIZATION
- EASY TO DO + REPEATABLE PROCEDURE

The specifically engineered cork compound integrated into the liners construction, wraps the foot in comfort and performance. Cork naturally forms to the contours of your feet over time through body heat, making the liners comfortable and seamlessly integrated with the boot's shell for maximum performance



## PRIMALOFT® INSULATION

- SLIP-RESISTANT TECHNOLOGY
- ADVANCED THERMAL EFFICIENCY
- EXCELLENT WATER RESISTANCE FOR PROTECTION
- DESIGNED FOR COMPRESSONAL RECOVERY



# SOLES

## NORDICA SOLES

Advancements in binding designs and boot sole configurations have allowed us to offer a number of different boot sole detentions allowing for more grip, comfort and performance.



### 5355: ALPINE NORM

Traditional alpine soles which are most common on most ski boots today. They are designed with ISO 5355 geometry and work safely Traditional Alpine Bindings.



### ISO 23223: GRIPWALK®

Today's skier demands a ski boot that is more and more comfortable and offers technologies that make walking in their boots easier than ever before. Nordica Gripwalk® is an easy walking rocker sole interface that is ready to fit into the Marker Gripwalk® bindings and other similar systems available in the market. Nordica Gripwalk® Soles are the standard ISO 23223 geometry and should not be used with Traditional Alpine Bindings.



### RACING SOLES: NON DIN

To allow racers to achieve the best possible set up for their equipment, Nordica World Cup Dobermann® boots come with a NON DIN sole. Before skiing DIN lugs must be cut to match ISO 5355 geometry. DIN cutting must be done an industry professional using the proper tools.

08A029 00 000 - Canting Kit (0,5-1,0°) for Promachine, Speedmachine and Sportmachine

# MECHANISMS



## ACP

Our Adjustable Cuff Profile Mechanism (ACP) allows with only one movement a neutral standing position for every leg size, making skiing all day easier and more comfortable no matter what the width of a skier's leg. Improves width respected previous mechanism.



## SKI HIKE

Locked down, it delivers direct energy to the skis for that legendary Nordica downhill skiing performance. Opened, it promotes exceptional forward flex and facilitates hiking.



## CANTING

A great tool, taking the customization of your boots performance to the next level. The Full Motion Pivot as two settings. Classic or "OFF" (as it comes out of the box) and Responsive or "ON", which allows the cuff to rotate outward 2 mm's to deliver more power and more control.



## IVC

Our Instep Volume Control with a simple rotation allows for a quick and easy fit adjustment by reducing or increasing the height of the boot board by +/- 4mm. Available on Cruise and HF line.

## FLEX ADJUSTMENT

Allows flex regulation from harder to softer for a personalized performance depending from the ride.



## GRIPWALK® SOLES



- 08A043 00 849 - Gripwalk Machine line Soles
- 08A047 00 000 - Strider Gripwalk PU Soles
- 085017 00 000 - Strider Gripwalk Michelin Soles
- 085019 00 000 - Gripwalk Michelin Machine line Soles
- 085019 01 000 - Gripwalk Michelin Machine line Soles **NEW**
- 085020 00 000 - HF/The Cruise/Speedmachine J (A) Gripwalk Soles
- 085020 01 000 - HF/The Cruise/Speedmachine J (A) Gripwalk Soles **NEW**
- 085023 00 000 - HF/The Cruise/Speedmachine J Gripwalk Michelin Soles **NEW**
- 085024 00 000 - Speedmachine J (C) Gripwalk Soles **NEW**
- 085025 00 000 - Speedmachine J (C) Gripwalk Soles (5 PA) **NEW**

SOLES	STANDARD	GRIPWALK®	RACING
DOBERMANN GP	•		
PROMACHINE	•	•	
SPEEDMACHINE	•	•	
SPORTMACHINE	•	•	
HF	•	•	
STRIDER	•	•	
CRUISE	•	•	
DOBERMANN WC			•
JUNIOR	•	•	

# CUSTOMIZATION

## INFRARED

### CUSTOMIZED DONE RIGHT

The true key in creating a custom boot design is not whether you can manipulate the natural form of a boots shell but rather, to create a boot design that can easily and effectively deliver the proper level of modifications, in critical areas, that will benefit not only the fit of the boot but will also enhance its on snow performance and feel. For this reason we developed our Infrared Heating Element and our Tri-Force shell. We saw the need to create a boot design and a customization technology that would work together to deliver the perfect amount of customization, only to areas of the shell where it's needed. We also saw the need to create a system that was accurate and easy to use, saving time and eliminating mistakes. The key component in achieving this is the Infrared Heating lamp, heating the plastic of the boot quickly from the inside out, at a right temperature. This allows the boot to remain undamaged by the heating element and for the customization to take a permanently defined shape.

## INFRARED TECHNOLOGY BENEFITS

- SIMPLE & FAST
- INFRARED HEATING = NO DAMAGE ON BOOT
- TARGETS CUSTOMIZATION ONLY WHERE ITS NEEDED



	DOBERMANN	PROMACHINE	SPEEDMACHINE	SPORTMACHINE	HF	STRIDER
<b>INFRARED TIME</b>	9'	6'	6'	6'	6'	6'

## INFRARED SHELL FIT TECHNOLOGY PROCEDURE

1. Step in the boot
2. Highlight the pressure points on boot
3. Step out the boot
4. Remove the liner
5. Heat the area with the infrared lamp
6. Apply the suction cup element on warm area and start process until the pressure is neutralized (3 min max)
7. Remove the suction cup element
8. Replace the liner
9. Step in the boot

## BOOT FITTING TOOLS

- 08A05201 - Nordica Infrared Mach. (USA/JP)
- 08A05200 - Nordica Infrared Mach. (EU)
- 08A02300 - Kit Infrared Demo Shell
- 08A04000 - Ankle Punch
- 08A03500 - Ankle Velcro Kit (40 pz)
- 08A05500 - Crocodile Infrared Stretcher
- 08A050008A1 - Nordica Oven (Cord 115)
- 08A050018A1 - Nordica Oven (Cord 230)



## CROCODILE

The Crocodile Infrared Customization tool takes the process of punching traditionally designed skis boots to the next level. Engineered with a flexible shaft and a quick set punch die mounting plate, allows you to both quickly and effectively reach all of those hard to reach areas faster and easier than ever before.



## CORK OVEN

### FAST AND EASY CUSTOMIZATION

If time is tight Nordica's Custom Cork Liner, can be custom fit in 8 minutes. Additionally, the simple three-step process is endlessly repeatable.

80°C.



# DOBERMANN

RACING INSTINCT.



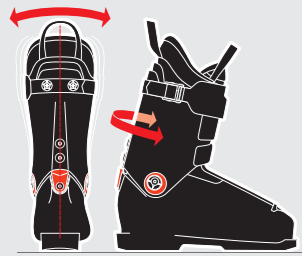
Dobermann®  
Series

**NORDICA**



# THE STANDARD IN HIGH PERFORMANCE SKI BOOTS

Starting from the ground up, using both the most modern technologies and 80 years of boot design and development knowledge to build the most anatomical high performance boot on the market, Nordica presents the Dobermann GP. Inspired and born from racing, the Dobermann GP features a 98mm mono injected PU performance shell design, an intuitive easy entry in-step, an all high performance custom cork liner, a Full Motion Pivot alignment system and a revolutionary Power Driver Strap design. Nordica packed the best of 80 years of boot building experience into the Dobermann GP to create a high performance experience skiers will love.



## FULL MOTION PIVOT: CANTING REINVENTED

A great tool, taking the customization of your boots performance to the next level. The Full Motion Pivot as two settings. Classic or "OFF" (as it comes out of the box) and Responsive or "ON", which allows the cuff to rotate outward 2 mm's to deliver more power and more control.

- OPTIONAL CUFF CUSTOMIZATION
- ENHANCED POWER TRANSMISSION TO THE EDGE OF THE SKI
- OPTIONAL STANCE FOR MAXIMUM EFFICACY
- MECHANICAL ADVANTAGE + CUSTOM PERFORMANCE



## ZEPPA (WEDGE)

This boot board has been designed to achieve the optimal natural skiing position with a ramp angle of 3°7' (on size 26.5). Also to enhance performance we have increased the boot board platform by 2 mm to improve control and increase power transmission to the edge of the ski.

- RACING ZEPPA
- PERFORMANCE + CONTROL



## 45MM SERVO DRIVE

Nordica's 45mm servo drive creates the perfect marriage between the upper cuff and upper liner, allowing them to uniformly and efficiently work as one.

- INCREASED POWER TRANSMISSION
- HIGH PERFORMANCE + CONTROL



## BUCKLES

Nordica's newly design intuitive buckles either articulate up or down, giving you improved leverage to either open or close your buckles with greater ease.

- SERVOLOCK
- COMFORT + FUNCTION

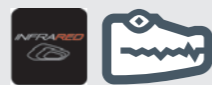


## TOE BOX CONSTRUCTION

- MODERN TOE BOX CONSTRUCTION + WEATHER GUARD DESIGN



## LINER WITH CORK FIT TECHNOLOGY



## INFRARED IMPLEMENTATION

### 9 MINUTES

- 08A05201 - Nordica Infrared Mach. (USA/JP)
- 08A05200 - Nordica Infrared Mach. (EU)
- 08A05500 - Crocodile Infrared Stretcher



## RACE-ON PISTE / DOBERMANN GP



soles:  
ISO 5355 Racing soles

last (mm) flex  
98 130

size range g/MP 26,5  
22,0-29,5 2300

liner type/style:  
Race GP Cork Fit

technologies:  
Infrared  
45mm WC Servo Drive  
Full Motion Pivot  
BBF ( Boot Fitter's Best Friend)  
Easy Entry Soft Flap

## DOBERMANN GP 130

050C10 03 100 black



soles:  
ISO 5355 Racing soles

last (mm) flex  
98 110

size range g/MP 26,5  
22,0-29,5 2220

liner type/style:  
Race GP

technologies:  
Infrared  
Strap 35mm  
Easy Entry Soft Flap

## DOBERMANN GP 110

050C18 03 100 black



soles:  
ISO 5355 Racing soles

last (mm) flex  
98 100

size range g/MP 26,5  
21,5-27,5 2150

liner type/style:  
Race GP

technologies:  
Infrared  
Strap 35mm  
Easy Entry Soft Flap

## DOBERMANN GP 100 LC

050C24 03 100 black



soles:  
ISO 5355 Racing soles

last (mm) flex  
98 90

size range g/MP 23,5  
21,5-27,5 1820

liner type/style:  
Race GP

technologies:  
Infrared  
Strap 35mm  
Easy Entry Soft Flap

## DOBERMANN GP 90

050C26 03 100 black



soles:  
ISO 5355 Racing soles

last (mm) flex  
98 70

size range g/MP 23,5  
21,5-27,5 1720

liner type/style:  
Race GP

technologies:  
Strap 35mm  
Easy Entry Soft Flap

## DOBERMANN GP 70

050C30 03 100 black



Promachine Series  
Speedmachine Series  
**NEW** Sportmachine Series

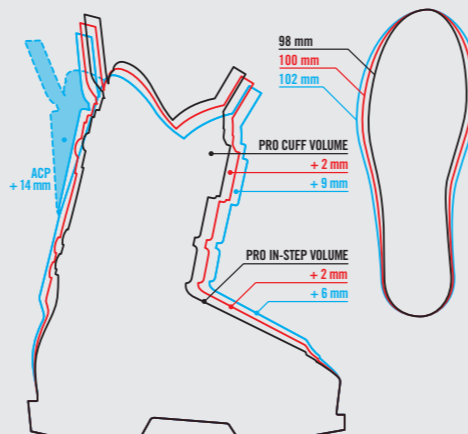


# ALL MOUNTAIN.

# THE PERFORMANCE YOU DEMAND, THE COMFORT YOU DESIRE

## FIND YOUR MACHINE FIT GUIDE

Three different Machines, three different last widths, three different cuff volumes. Three surefire ways to get the performance you demand and the comfort you desire.



- **PROMACHINE**
- **SPEEDMACHINE**
- **SPORTMACHINE**



### PROMACHINE PURE POWER

Last Width: 98 mm  
Volume: Low  
Skier Type: Advanced to Expert  
Feel: Snug & Precise Throughout  
Fit: Easy entry and exit, All-day comfort



### SPEEDMACHINE TRUE PERFORMANCE

Last Width: 100 mm  
Volume: Mid. Pro Cuff +2mm; Pro In-Step +2mm  
Skier Type: Beginner to Expert  
Feel: Snug heel hold with relaxed forefoot  
Fit: Easy entry and exit, All-day comfort



### SPORTMACHINE ABSOLUTE CONTROL

Last Width: 102 mm  
Volume: High. Pro Cuff +9mm; Pro In-Step +6 mm  
Skier Type: Beginner to Advanced  
Feel: Snug heel hold with comfortable/roomy forefoot  
Fit: Extra easy entry and exit, ACP accommodates larger calves, All day comfort plus

## THE THREE REVOLUTIONARY MACHINES SECTION TRI-FORCE FRAME TECHNOLOGY

Three different plastics provide the level of power, comfort and easy of entry you need.

**WHITE**  
Soft plastic flaps promotes easy entry & exit.

**BLACK**  
Anatomical frames wraps comfortably around the foot.

**RED**  
Rigid spine and sole instantly transmit energy from feet to skis.



ALL MOUNTAIN / HIGH PERFORMANCE / PROMACHINE



soles:  
Michelin® Gripwalk® soles

last (mm)	flex
98	130

size range g/MP 26,5  
24,0-30,5 1870

liner type/style:  
Isotherm 3D Cork Fit R  
laced & adjustable tongue

technologies:  
Infrared  
Tri-Fit Technology  
45mm Power Driver Strap  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 150 GW**  
050F42 01 7T1 black / anthracite / red



soles:  
Gripwalk® soles

last (mm)	flex
98	120

size range g/MP 26,5  
24,0-30,5 1830

liner type/style:  
Isotherm 3D  
Cork Fit Primaloft®

technologies:  
Infrared  
Tri-Fit Technology  
45mm Power Driver Strap  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 120 GW**  
050F44 01 731 black / anthracite / green



soles:  
Gripwalk® soles

last (mm)	flex
98	110

size range g/MP 26,5  
24,0-30,5 1810

liner type/style:  
Isotherm 3D Primaloft®

technologies:  
Infrared  
Tri-Fit Technology  
45mm Strap  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 110 GW**  
050F50 02 M99 anthracite / black / red



soles:  
Gripwalk® soles

last (mm)	flex
98	110

size range g/MP 26,5  
24,0-30,5 1810

liner type/style:  
Isotherm 3D Primaloft®

technologies:  
Infrared  
Tri-Fit Technology  
45mm Strap  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 100 GW**  
050F53 02 N96 black / grey / red



ALL MOUNTAIN / HIGH PERFORMANCE / PROMACHINE



soles:  
Michelin® Gripwalk® soles

last (mm)	flex
98	115

size range g/MP 24,5  
22,0-27,5 1690

liner type/style:  
Isotherm 3D Cork W Primaloft®

technologies:  
Infrared  
Tri-Fit Technology  
45mm Power Driver Strap  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 115 W GW**  
050F46 01 731 black / anthracite / green



soles:  
Gripwalk® soles

last (mm)	flex
98	105

size range g/MP 24,5  
22,0-27,5 1670

liner type/style:  
Isotherm 3D Cork W Primaloft®

technologies:  
Infrared  
Tri-Fit Technology  
35mm Power Driver Strap  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 105 W GW**  
050F48 02 5N6 white / black / pink



soles:  
Gripwalk® soles

last (mm)	flex
98	95

size range g/MP 24,5  
22,0-27,5 1650

liner type/style:  
Isotherm 3D W Primaloft®

technologies:  
Infrared  
Tri-Fit Technology  
Strap 35mm  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 95 W GW**  
050F52 02 T62 black / anthracite / blue



soles:  
Gripwalk® soles

last (mm)	flex
98	85

size range g/MP 24,5  
22,0-27,5 1630

liner type/style:  
Isotherm 3D W Primaloft®

technologies:  
Infrared  
Tri-Fit Technology  
Strap 35mm  
Tri Force Construction  
Easy Entry Soft Flap

**PROMACHINE 85 W GW**  
050F54 02 Q04 black / white / green



# **SPEEDMACHINE**

**TRUE PERFORMANCE**



# **SPEEDMACHINE 3**

## **IT'S BACK, IT'S PERFECT.**

### **3 FORCE LINER**

- IMPROVED CUSTOMIZATION
- PERFORMANCE
- FIT
- LATERAL TRANSMISSION & SUPPORT PADDINGS UPDATE FOR LONG LASTING DURABLE FIT

### **3 FLEX ADJUSTMENT IN ONE BOOT**

- ALLOWS FLEX REGULATION FROM HARDER TO SOFTER FOR A PERSONALIZED PERFORMANCE DEPENDING FROM THE RIDE

### **3 INJECTION**

- INJECTION CONSTRUCTION
- 5% LIGHTER VS OLD SPEEDMACHINE
- INFRARED READY



scan to learn more

# THE MOST PERFORMING SPEEDMACHINE EVER

Our Research and Development department has worked hard to find a technical solution to improve the **3FORCE TECHNOLOGY** on the shell of our SpeedMachine3. The secret lies largely in the new rigid plastic material, which has been given a completely innovative geometry. It is a Honeycomb construction that lightens the overall weight of the boot, but increases the surface coverage and integrates perfectly with the softer compound: the key to ensure a performance never achieved before on a boot of this category. Its plastic composition is also a developed and balanced blend of polyurethane that ensures unmatched performance compared to any other material on the market. The less rigid plastic part that completes the shell by integrating with the load-bearing structure gives comfort and overall lightness to the new Speedmachine 3. The area of the instep, where the Easy Entry Soft Flap construction ensures optimal entry and exit from the boot, is structured with an even softer and more wrapping material, to complete a pleasant and natural fit experience.

SOLES BY  
MICHELIN



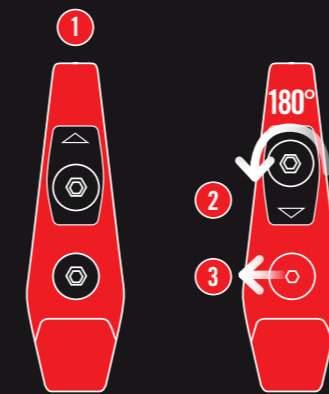
Stiff Material Bindings Norm

# MAKE YOUR CHOICE

In the back of the cuff we also wanted to place an additional innovative element. With the Flex Adjuster, just unscrew the upper screw of the system to obtain a softer flex: by removing the lower screw the boot will become even more soft. With this simple method we give consumers an additional element of customization, so that we can once again choose the configuration that best suits each style of skiing.

1

## FLEX ADJUSTMENT

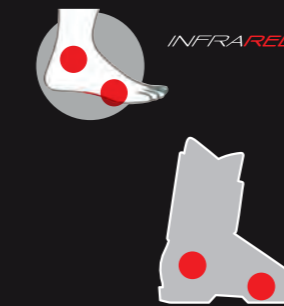


1. Standard Position: Stiff Flex.
2. Unscrew the black tooth and rotate the plastic piece by 180° for a Medium Flex.
3. Remove the screw for a Softer Flex.

**BENEFITS**  
- ALLOWS FLEX REGULATION FROM HARDER TO SOFTER FOR A PERSONALIZED PERFORMANCE DEPENDING FROM THE RIDE

2

## INFRARED TECHNOLOGY



**BENEFITS**  
- SIMPLE & FAST  
- INFRARED HEATING = NO DAMAGE ON BOOT  
- TARGETS CUSTOMIZATION ONLY WHERE ITS NEEDED

1. Step in the boot
2. Highlight the pressure points on boot
3. Step out the boot
4. Remove the liner
5. Heat the area with the infrared lamp
6. Apply the suction cup element on warm area and start process until the pressure is neutralized (3 min max)
7. Remove the suction cup element
8. Replace the liner
9. Step in the boot

3

## CUSTOM CORK



**BENEFITS**  
- QUICK & CLEAN CUSTOMIZATION  
- EASY TO DO  
- REPEATABLE PROCEDURE

**MOLDABLE**  
Cork naturally forms to the contours of your feet over time through body heat, making the liners comfortable and seamlessly integrated with the boot's shell for maximum performance.

**FAST AND EASY CUSTOMIZATION**  
If time is tight Nordica's Custom Cork Liner, can be custom fit in 8 minutes. Additionally, the simple three-step process is endlessly repeatable.





**SPEEDMACHINE 3 130 S GW**  
050G10 00 3F1 black / red / anthracite



**SPEEDMACHINE 3 130 GW**  
050G14 00 3F1 black / red / anthracite



**SPEEDMACHINE 3 120 GW**  
050G18 00 047 anthracite / black / green



**SPEEDMACHINE 3 115 W GW**  
050G15 00 3A9 black / white / pink



**SPEEDMACHINE 3 105 W GW**  
050G19 00 Q04 black / white / green



**SPEEDMACHINE 3 95 W GW**  
050G23 00 047 anthracite / black / green



**SPEEDMACHINE 3 110 GW**  
050G22 00 7T1 black / anthracite / red



**SPEEDMACHINE 3 100 GW**  
050G26 00 2T5 anthracite / black / white



**SPEEDMACHINE 3 85 W GW**  
050G27 00 541 black / anthracite / white      050G27 00 269 white / black / anthracite



**NEW**  
soles: Gripwalk® soles  
last (mm) flex  
100 85  
size range g/MP 24,5  
22,0-27,5 1700  
liner type/style:  
3D Performance Fit Primaloft®  
technologies:  
Infrared  
Tri-Fit Technology  
Strap 35mm  
Tri Force Construction  
Adjustable Cuff Profile (ACP)  
Easy Entry Soft Flap

# SPORTMACHINE

## ABSOLUTE CONTROL



# THE ALL NEW SPORTMACHINE 3

## NEW SPORTMACHINE ACP SYSTEM

The new Sportmachine is equipped with a adjustable cuff profile (ACP) to allow - with only one movement - a neutral standing position for every leg size, making skiing all day easier and more comfortable. Our R&D department has been able to redefine this feature, making it even better than the past. With the new ACP, Sportmachine can reach a larger variety of skiers, by having a total opening of the mechanism that can reach 14 mm more in total volume. Moreover, the new ACP is screwed on the cuff, ensuring more performance in skiing.

**MORE VOLUME TO FIT MORE SKIERS, UNPARALLELED COMFORT AND INCREASED PERFORMANCE.**

## SAME TECHNOLOGY, TWO DIFFERENT ACP

A constant analysis on legs and anatomy led us to achieving important goals in differentiating not only products, but even technologies between men and women skiers. With ACP, we designed a dedicated shape which matches better women legs. In women product, our team has also developed a different system, which is fixed with only one screw to the cuff (men version have two screws) that allows a more natural flex and stiffness based on women power and needs.

- MEN AND WOMEN DEDICATED FEATURE

### MEN



### WOMEN



## BACK TOOTH CONSTRUCTION

It's always hard to make better something which is almost perfect. To do that, our R&D team put all the effort in improving the performance on the new Sportmachine. It reached this ambitious goal by redesigning the whole cuff, adding the back tooth as conjunction between shell and cuff as we already did in our successful Promachine and Speedmachine line. This technical feature improves performance and carving feeling to the next level on Sportmachine.

- MORE PERFORMANCE, SAME BELOVED COMFORT.



## NEW BUCKLES DESIGN

As we did with the ACP, also for the buckles studies and researches led us on engineering a dedicated design for men and women. An investment that is not only a fancy cosmetic touch, but gives us the opportunity to improve grip on buckles to open and close them easier than ever.

- NEW DESIGN MEN AND WOMEN  
- EASIER OPEN AND CLOSING BUCKLE SYSTEM



MEN

WOMEN

## NEW LINER

Liners are the secret soul of every ski boot: that's why we are always looking for innovations and investments in this segment. In the new Sportmachine, we upgraded the liner by using some of the most innovative features present in our ski boots line. The 3D black cork gives a perfect anatomical comfort shape that could be easily customized using our Nordica oven to generate our own perfect liner. The black cork, coming from our Speedmachine liner, gives a charming and aggressive look. The Isotherm layer, together with our well known Primaloft technology, ensures to keep your feet warm and dry all day long.

- PERFECT CUSTOMIZATION  
- WARM AND DRY





**SPORTMACHINE 3 130 GW**  
050T02 00 7T1 black / anthracite / red



**SPORTMACHINE 3 120 GW**  
050T04 00 M99 anthracite / black / red



**SPORTMACHINE 3 110 GW**  
050T06 00 047 anthracite / black / green



**SPORTMACHINE 3 95 W GW**  
050T07 00 6R5 black / green / white



**SPORTMACHINE 3 85 W GW**  
050T11 00 9G1 black / bronze / white



**SPORTMACHINE 3 100 GW**  
050T10 00 N96 black / grey / red



**SPORTMACHINE 3 90**  
050T14 00 7T1 black / anthracite / red



**SPORTMACHINE 3 80**  
050T18 00 243 anthracite / black / white



**SPORTMACHINE 3 75 W**  
050T15 00 3A9 black / anthracite / rose



**SPORTMACHINE 3 65 W**  
050T19 00 541 black / anthracite / white



# HF

## THE FIRST HANDSFREE SKI BOOTS.



# HF SKI BOOT

## HF WONDER LOCK.

Simplify your skiing experience with the monolock buckle. It's just a matter of pushing it down with your foot or pole and you are go to go.  
**SET IT AND FORGET IT!**

### HANDS FREE CLOSURE SYSTEM

Light, good looking, but especially sleek and well designed. The monolock buckle has never been so intuitive: it's just a matter of pushing it down with your foot and your done. At the end of your day, you can use your pole or the special poles we designed to perfectly match the HF buckle will help you open the back buckle while you remain standing.

HEY LOOK, NO HANDS!



### DOUBLE AXIS PIVOT

The cuff and the shell of the new HF are specially designed to provide the perfect closure between the cuff parts and the shell. The alignment between the two provides unmatched lateral support for immediate ski response. This means easier turns, more stability, perfect control and more fun.



**PREMIUM COMFORT / HF**



**soles:**  
Gripwalk® soles + in box 5355 Alpine soles

<b>last (mm)</b>	<b>flex</b>
102	120

**size range** g/MP 26,5  
23,0-31,0 1850

**liner type/style:**  
HF 3D Cork Fit Primaloft® Performance

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
45mm Power Driver Strap  
Hands Free Step In & Out  
Monolock Buckle

**HF PRO 120 GW**  
050K06 00 741 black / red



**soles:**  
Michelin® Gripwalk® soles + in box 5355 Alpine soles

<b>last (mm)</b>	<b>flex</b>
102	110

**size range** g/MP 26,5  
24,0-31,0 1890

**liner type/style:**  
HF Bluetooth 3D Cork Fit Primaloft® HEAT

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF ELITE HEAT GW**  
050K02 00 100 black



**soles:**  
Gripwalk® soles + in box 5355 Alpine soles

<b>last (mm)</b>	<b>flex</b>
102	110

**size range** g/MP 26,5  
24,0-31,0 1760

**liner type/style:**  
HF 3D Cork Fit Primaloft®

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 110 GW**  
050K12 00 771 black / anthracite / red



**soles:**  
Michelin® Gripwalk® soles + in box 5355 Alpine soles

<b>last (mm)</b>	<b>flex</b>
102	85

**size range** g/MP 26,5  
23,0-27,5 1900

**liner type/style:**  
HF Bluetooth 3D Cork Fit W Primaloft® HEAT

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF ELITE HEAT W GW**  
050K03 00 100 black



**soles:**  
Gripwalk® soles + in box 5355 Alpine soles

<b>last (mm)</b>	<b>flex</b>
102	85

**size range** g/MP 24,5  
23,0-27,5 1750

**liner type/style:**  
HF 3D Cork Fit W Primaloft®

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 85 W GW**  
050K13 00 731 black / anthracite / green



Felix Neureuther, HF lover.



**soles:**  
5355 Alpine High Traction double density PU

<b>last (mm)</b>	<b>flex</b>
102	100

**size range** g/MP 26,5  
24,0-31,0 1750

**liner type/style:**  
HF 3D Performance Fit Primaloft®

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 100**  
050K18 00 M99 anthracite / black / red



**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

<b>last (mm)</b>	<b>flex</b>
102	90

**size range** g/MP 26,5  
24,0-31,0 1750

**liner type/style:**  
HF 3D Hygienical Comfort Fit

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 90 R**  
050K30 00 3F1 black / red / anthracite  
050K30 00 3F1 GRIPWALK® SOLES NEW



**soles:**  
5355 Alpine High Traction double density PU

<b>last (mm)</b>	<b>flex</b>
102	75

**size range** g/MP 24,5  
23,0-27,5 1580

**liner type/style:**  
HF 3D Performance Fit W Primaloft®

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 75 W**  
050K19 00 3C2 black / pearl black / pink



**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

<b>last (mm)</b>	<b>flex</b>
102	75

**size range** g/MP 24,5  
23,0-27,5 1740

**liner type/style:**  
HF 3D Hygienical Comfort Fit W

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 75 WR**  
050K31 00 7T6 black / white / light blue  
050K31 00 7T6 GRIPWALK® SOLES NEW



**STRIDER**  
EXPLORE THE MOUNTAIN.



Strider  
Series



**MOUNTAIN  
ACTIVE.**



# DESIGNED TO BE LIGHT, WARM AND COMFORTABLE. ENGINEERED TO OUTPERFORM.

Our Strider hike and ski boots are specially made for men and women skiers who'd rather ski new lines than stand around and wait in old ones. With their lightweight, modern design and 100mm last, they fit most feet right out of the box. Makes it easier to hike uphill without compromising downhill skiing performance.

## MICHELIN® RUBBER TECHNICAL SOLES

Building a hiking boot that hikes as well as a Nordica ski boot skis wasn't easy, which is why we invited Michelin® to design, develop and construct a revolutionary new sole for our Strider family of hike and ski boots. The result is a fully integrated toe, arch and heel system that delivers matchless adherence and traction on snow, ice and almost any obstacle skiers are likely to meet in the face of adventure.

## FROM MICHELIN® LATITUDE X-ICE NORTH CAR WINTER TIRES TO NORDICA GRIPWALK® SOLES



- 1 CHAMFERS REDUCE DAILY WEAR AND TEAR
- 2 HIGH EDGES PROMOTE BETTER ADHERENCE
- 3 REINFORCING BRIDGE STRENGTHENS SCULPTURES
- 4 SCULPTURED ARCH PROVIDES STABILITY AND CONTROL WHEN WALKING ON UNEVEN SURFACES
- 5 MASSIVE SCULPTURES ON SHOULDERS PROVIDE LATERAL STABILITY
- 6 MULTI-FACETED SCULPTURES INCREASE BRAKING



### BENEFITS

- GRIP AND TRACTION ON ICY TERRAIN
- STABILITY & LATERAL CONTROL
- DURABILITY & WEAR RESISTANCE



## HIKE MECHANISM

- Ultra-light cuff construction saves precious weight without sacrificing vital steering power and strength.
- Locked down, it delivers direct energy to the skis for that legendary Nordica downhill skiing performance.
- Opened, it promotes exceptional forward flex and facilitates hiking.



## LACED 3D LIGHT CORK LINER WITH PRIMALOFT®



## HIGH TRACTION SOLES + GRIPWALK® KIT READY

- Gripwalk soles mounted as standard equipment.
- Available kits  
08A045 00 000 - Strider PU alpine soles (5355)

085017 00 000 - Strider Gripwalk Michelin Soles  
08A047 00 000 - Strider Gripwalk PU Soles

## DYNAFIT® INSERTS (PRO DYN)

- Standard equipment on all Strider models.
- Compatible with ultra-light Dynafit Tour bindings.

## LIGHTWEIGHT CUFF TRI FORCE CONSTRUCTION

- Three different types of plastic combine to deliver maximum comfort, performance and ease of use.
- Lightweight Triax cuff is 20% lighter than one made of PU.
- Super stiff sole and spine transmit energy precisely and directly to the skis.
- Softer shell and cuff wrap comfortably around the foot and lower leg for a snugger, comfier & more precise fit.
- Super soft entry & exit flaps.
- A size 26.5 (305mm) Strider weighs 100 grams less than a comparable Speedmachine.

### BENEFITS

- HIGH RESISTANCE TO IMPACT STRESS ESPECIALLY AT LOW TEMPERATURES
- HIGH RESISTANCE TO TEMPERATURE STRESS (NO DIFFERENCE COLD/WARM)
- EXCELLENT RESISTANCE TO SCRATCHES
- LIGHTNESS (25% LIGHTER THAN PU)
- EXCELLENT UV RESISTANCE

## LIGHTWEIGHT MESH POWER STRAP

- Unique mesh construction with weight-saving cut-outs.
- Beefy, 45mm width enhances shin contact, for a snugger fit and more precise and direct steering control.

## WATERPROOF WEATHER SHIELD

- Locks out the wet and cold, keeps feet dry and warm.

## LIGHTWEIGHT BUCKLES CONSTRUCTION & DESIGN

- Each buckle weighs 37,5 gr. vs 53,0 gr. for a conventional buckle.
- Wire bail further reduces weight while closing the boot, snugly and firmly in place.

for: Strider 115 W DYN  
Strider Elite 130 DYN



## ALL MOUNTAIN / MOUNTAIN ACTIVE / STRIDER



**soles:**  
Michelin Rubber Gripwalk® soles + Archpad

<b>last (mm)</b>	<b>flex</b>
100	130
<b>size range</b>	<b>g/MP 26,5</b>
22,5-31,0	1790

**liner type/style:**  
Laced 3D Cork Fit  
Primaloft® Light

**technologies:**  
Infrared  
Tri-Fit Technology  
Dynafit® Interfaces  
Hike Mechanism  
Strap 45mm  
Tri Force Construction

## STRIDER ELITE 130 DYN

050P10 02 100 black



**soles:**  
Gripwalk® soles + Archpad

<b>last (mm)</b>	<b>flex</b>
100	130
<b>size range</b>	<b>g/MP 26,5</b>
22,5-31,0	1910

**liner type/style:**  
Laced 3D Cork Fit  
Primaloft® Light

**technologies:**  
Infrared  
Tri-Fit Technology  
Dynafit® Interfaces  
Hike Mechanism  
Strap 45mm  
Tri Force Construction

## STRIDER PRO 130 DYN

050P14 02 5P8 black / grey / green



**soles:**  
Gripwalk® soles + Archpad

<b>last (mm)</b>	<b>flex</b>
100	120
<b>size range</b>	<b>g/MP 26,5</b>
22,5-31,0	1890

**liner type/style:**  
Laced 3D Cork Fit  
Primaloft® Light

**technologies:**  
Infrared  
Tri-Fit Technology  
Dynafit® Interfaces  
Hike Mechanism  
Strap 45mm  
Tri Force Construction

## STRIDER 120 DYN

050P16 02 8U3 grey / black / green



**soles:**  
Michelin Rubber Gripwalk® soles

<b>last (mm)</b>	<b>flex</b>
100	115
<b>size range</b>	<b>g/MP 24,5</b>
22,5-27,5	1610

**liner type/style:**  
Laced 3D W Cork Fit  
Primaloft® Light

**technologies:**  
Infrared  
Tri-Fit Technology  
Dynafit® Interfaces  
Hike Mechanism  
Strap 45mm  
Tri Force Construction

## STRIDER 115 W DYN

050P17 02 4A3 ivory / black / paprika



**soles:**  
Gripwalk® soles

<b>last (mm)</b>	<b>flex</b>
100	95
<b>size range</b>	<b>g/MP 24,5</b>
22,5-27,5	1710

**liner type/style:**  
Laced 3D Cork W Fit  
Primaloft® Light

**technologies:**  
Infrared  
Tri-Fit Technology  
Dynafit® Interfaces  
Hike Mechanism  
Strap 45mm  
Tri Force Construction

## STRIDER 95 W DYN

050P20 02 4C3 black / ivory / paprika



# CRUISE

ELEVATE YOUR EXPERIENCE.



# THE CRUISE

LIGHTEN UP, HAVE FUN.

## ADJUSTING BOOT VOLUME IS A SNAP IVC: INSTEP VOLUME CONTROL

ADJUST BOOT VOLUME - 4MM INSTANTLY.  
With our double level Volume wedge/zeppa instep control system.



### - 4 MM INSTEP VOLUME



inbox instep volume



- 4 mm instep volume

## SOLE PROFILE GRIPWALK® KIT READY

Thicker plastic sole enhances durability (RTL use).  
Soft sole inserts improve traction. Rockered toe & heel inserts enhance walking comfort.

### 5355 ALPINE SOLE



inbox soles

### GRIPWALK® OPTION



soles with Gripwalk® kit

## EASY ON, EASY OFF EVERY TIME DUAL EASY ENTRY, EASY EXIT FLAP



### DOUBLE SOFT FLAP

OPENING IN  
STANDARD BOOTS  
+50%

## SLEEK, LIGHTWEIGHT ANATOMICAL SHAPE

LIGHTWEIGHT MONO-INJECTED SHELL  
POWERED BY OUR PROVEN TRI-FORCE  
FRAME TECHNOLOGY.



ALL MOUNTAIN / **SPORT PERFORMANCE** / THE CRUISE



**GRIP WALK**  
OPTION

**soles:**  
5355 Alpine High Traction  
double density PU

<b>last (mm)</b>	<b>flex</b>
104	120

<b>size range</b>	<b>g/MP 26,5</b>
24,0-32,5	1940

**liner type/style:**  
Performance Fit Primaloft®

**technologies:**  
Instep Volume Control (IVC)  
Adjustable Cuff Profile (ACP)  
Strap 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**THE CRUISE 120**  
050640 00 N44 black / red / white



**GRIP WALK**  
OPTION

**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	90

<b>size range</b>	<b>g/MP 26,5</b>
24,0-32,5	1660

**liner type/style:**  
Comfort Fit

**technologies:**  
Instep Volume Control (IVC)  
Adjustable Cuff Profile (ACP)  
Strap 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**THE CRUISE 90**  
050648 00 5R6 anthracite / green / white



**GRIP WALK**  
OPTION

**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	70

<b>size range</b>	<b>g/MP 26,5</b>
24,0-32,5	1590

**liner type/style:**  
Comfort Fit

**technologies:**  
Instep Volume Control (IVC)  
Strap 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**THE CRUISE 70**  
050666 00 N99 black / white / red



**GRIP WALK**  
OPTION

**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	50

<b>size range</b>	<b>g/MP 26,5</b>
24,0-32,5	1590

**liner type/style:**  
Comfort Fit

**technologies:**  
Instep Volume Control (IVC)  
Strap 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**THE CRUISE**  
050672 00 N99 black / white / red



**BELLES**  
**GRIP WALK**  
OPTION

**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	75

<b>size range</b>	<b>g/MP 24,5</b>
22,5-27,5	1550

**liner type/style:**  
Comfort Fit W

**technologies:**  
Instep Volume Control (IVC)  
Adjustable Cuff Profile (ACP)  
Strap 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**THE CRUISE 75 W**  
050652 00 5R7 pearl black / white / bronze



**BELLES**  
**GRIP WALK**  
OPTION

**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	65

<b>size range</b>	<b>g/MP 24,5</b>
22,5-27,5	1480

**liner type/style:**  
Comfort Fit W

**technologies:**  
Instep Volume Control (IVC)  
Strap 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**THE CRUISE 65 W**  
050670 00 7T6 black / white / light blue



**NEW**  
**BELLES**  
**GRIP WALK**  
OPTION

**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	55

<b>size range</b>	<b>g/MP 24,5</b>
22,5-27,5	1470

**liner type/style:**  
Comfort Fit W

**technologies:**  
Instep Volume Control (IVC)  
Strap 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**THE CRUISE S W**  
050698 00 798 black / light blue / white



ALL MOUNTAIN / **SPORT PERFORMANCE** / TREND 3



**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	50

<b>size range</b>	<b>g/MP 24,5</b>
24,0-31,5	1500

**liner type/style:**  
Comfort Fit

**technologies:**  
Instep Volume Control (IVC)  
Velcro 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**TREND 3**  
050718 00 6R5 black / green / white



**soles:**  
5355 Alpine High Traction soles

<b>last (mm)</b>	<b>flex</b>
104	45

<b>size range</b>	<b>g/MP 24,5</b>
22,5-27,5	1400

**liner type/style:**  
Comfort Fit

**technologies:**  
Instep Volume Control (IVC)  
Velcro 35mm  
Full Alu Micro Buckles  
Easy Entry Soft Flap

**TREND 3 W**  
050719 00 798 black / light blue / white



# JUNIOR.



## SKI BOOTS / JUNIOR

**NEW**

**GRIP WALK OPTION**



soles: 5355 High Traction soles  
last (mm) flex  
100 55  
size range g/MP 25,5  
19,0-27,5 1400  
liner type/style: Comfort Fit  
technologies: Strap 25 mm Micro Adj Buckles

**SPEEDMACHINE J4**  
050734 00 7T1 black / anthracite / red



**NEW**

**GRIP WALK OPTION**



soles: 5355 High Traction soles  
last (mm) flex  
- 45  
size range g/MP 21,5  
19,0-26,5 860  
liner type/style: Comfort Fit  
technologies: Full Alu Buckles Easy Entry Soft Flap Weight Adjuster

**SPEEDMACHINE J3**  
050860 00 7T1 black / anthracite / red



**NEW**

**GRIP WALK OPTION**



soles: 5355 High Traction soles  
last (mm) flex  
- 45  
size range g/MP 18,5  
16,5-23,5 710  
liner type/style: Comfort Fit  
technologies: Full Alu Buckles Easy Entry Soft Flap Weight Adjuster

**SPEEDMACHINE J2**  
050862 00 7T1 black / anthracite / red



**NEW**



soles: 5355 High Traction soles  
last (mm) flex  
- 25  
size range g/MP 16,0  
14,5-19,5 680  
liner type/style: Comfort Fit  
technologies: Ratchet Single Buckle

**SPEEDMACHINE J1**  
050864 00 7T1 black / anthracite / red

### 1, 2, 3 X BETTER CUSTOM FLEX

1 BOOT. 3 FLEX SETTINGS. NEVER TOO SOFT. NEVER TOO STIFF.

Simple adjustment softens or stiffens fore & aft flex, improves retention control, on-snow performance & the boot's customizability.

I **x** < 25 kg

II 25 kg < **x** < 45 kg

III 45 kg < **x**



### THE 1ST FULLY CUSTOMIZABLE JR. SKI BOOT SPEEDMACHINE J3

CUSTOMIZATION DONE RIGHT.

INFRARED

#### GRIPWALK® SOLES

085024 00 000 - Speedmachine J (C) Gripwalk Soles  
085025 00 000 - Speedmachine J (C) Gripwalk Soles (5pa)



#### SUPER SOFT. SUPER WARM. FURRY LINING. NEW LIGHTWEIGHT LINER MATERIALS

WATERPROOF. COMFORTABLE. NEW TOE BOX CONSTRUCTION. MOULDABLE. CUSTOMIZABLE TONGUE. Boots that fit & feel so good, Kids will want to wear them all day.



**NEW**

**BELLES**

**GRIP WALK OPTION**



soles: 5355 High Traction soles  
last (mm) flex  
100 55  
size range g/MP 25,5  
19,0-27,5 1400  
liner type/style: Comfort Fit  
technologies: Strap 25 mm Micro Adj Buckles

**SPEEDMACHINE J4 GIRL**  
050736 00 3L4 light blue / white / pink



**NEW**

**BELLES**

**GRIP WALK OPTION**



soles: 5355 High Traction soles  
last (mm) flex  
- 45  
size range g/MP 21,5  
19,0-26,5 860  
liner type/style: Comfort Fit  
technologies: Full Alu Buckles Easy Entry Soft Flap Weight Adjuster

**SPEEDMACHINE J3 GIRL**  
050870 01 3L4 light blue / white / pink



**NEW**

**BELLES**

**GRIP WALK OPTION**



soles: 5355 High Traction soles  
last (mm) flex  
- 45  
size range g/MP 18,5  
16,5-23,5 710  
liner type/style: Comfort Fit  
technologies: Full Alu Buckles Easy Entry Soft Flap Weight Adjuster

**SPEEDMACHINE J2 GIRL**  
050872 01 3L4 light blue / white / pink



**NEW**

**BELLES**



soles: 5355 High Traction soles  
last (mm) flex  
- 25  
size range g/MP 16,0  
14,5-19,5 680  
liner type/style: Comfort Fit  
technologies: Ratchet Single Buckle




**SPEEDMACHINE J1 GIRL**  
050874 01 3L4 light blue / white / pink



# SKIS

collection

# SKIS OVERVIEW.

	EXPERT	ADVANCED	SKILLED	KIDS	
RACE ON PISTE	<b>DOBERMANN</b> Dobermann GSM RB Piston Dobermann GSR RB FDT Dobermann SLR RB FDT Dobermann GSC FDT Dobermann SLC FDT	<b>DOBERMANN SPITFIRE</b> Dobermann Spitfire 80 RB FDT Dobermann Spitfire 76 RB FDT Dobermann Spitfire 72 RB FDT Dobermann Spitfire 76 Pro FDT Dobermann Spitfire 70 Pro Piston Dobermann Spitfire 70 Pro FDT Dobermann Spitfire 70 TI FDT		Spitfire CA FDT Spitfire 75 FDT Spitfire 73 FDT	Dobermann GSJ Plate Dobermann SLJ Plate Dobermann Combi Pro S Team AM Team G Team JR
ALL MOUNTAIN PERFORMANCE	<b>BELLE</b> Belle SL FDT Belle DC 78 Belle DC 72  Belle 72 CA  Wild Belle DC 84 Wild Belle 78 CA Wild Belle 74				
ALL MOUNTAIN FREESKI	<b>ENFORCER</b> Enforcer Free 115      Enforcer 100 Enforcer Free 110      Enforcer 94 Enforcer Free 104      Enforcer 88		<b>SANTA ANA</b> Santa Ana Free 110      Santa Ana 93 Santa Ana Free 104      Santa Ana 88 Santa Ana 98              Santa Ana 84		
	<b>UNLEASHED</b> Unleashed 108      Unleashed 98 W      Unleashed 90 Unleashed 98                                      Unleashed 90 W				

# SKI TECHNOLOGIES

## MAIN CONSTRUCTIONS

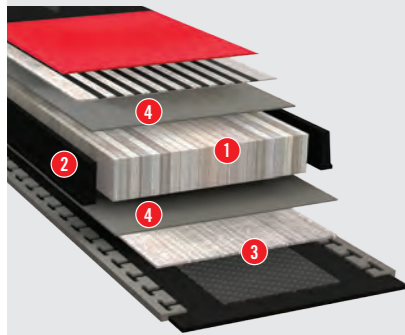
Nordica sandwich-sidewall construction is the same used in racing and we consider this technology our distinguishing feature for the whole ski collection. An accurate choice and blend of traditional and innovative materials and an artisanal manufacturing finetuned per line make our skis unique. This design and sidecut give every ski optimal flex and torsional rigidity, creating sensitiveness and direct power transmission ensuring total control, in every conditions and terrain.

### RACE / ON PISTE

#### ENERGY 2 TITANIUM CARBON RACE BRIDGE

##### MAIN BENEFITS

- World Cup feeling
- Maximum edge grip and improved stability
- Power and speed
- The most playful ski we've ever crafted



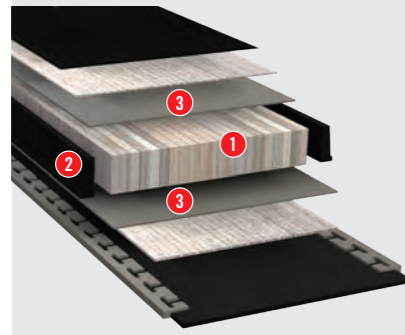
##### KEY FEATURES

- 1 FULL PERFORMANCE WOODCORE
- 2 PHENOL SIDEWALLS
- 3 CARBON FIBER GLASS
- 4 2 TITANIUM LAYERS

#### ENERGY 2 TITANIUM

##### MAIN BENEFITS

- World Cup feeling
- Great edge grip and improved stability
- Different widths for different ski conditions
- Precise, quick, playful and versatile



##### KEY FEATURES

- 1 FULL PERFORMANCE WOODCORE
- 2 ABS SIDEWALLS
- 3 2 TITANIUM LAYERS

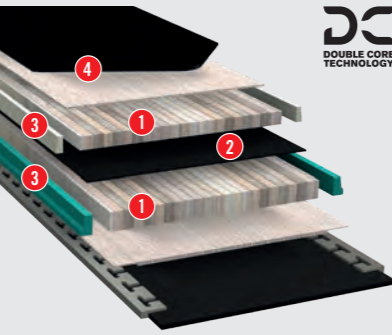
### ALL MOUNTAIN PERFORMANCE

#### BELLE DOUBLE CORE



##### MAIN BENEFITS

- Developed studying the specific women's, stance, ergonomics and its position in action
- Specific mold development
- Specific shapes and sidecuts



##### KEY FEATURES

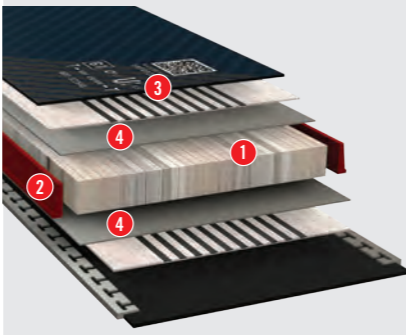
- 1 DOUBLE WOODCORE
- 2 GUMMY LAYER
- 3 DOUBLE ABS SIDEWALLS
- 4 FIBERGLASS LAYER

### ALL MOUNTAIN FREESKI

#### ENERGY 2 TITANIUM

##### MAIN BENEFITS

- Plush and playful ride
- Surfy feel that's easy to steer and at home in soft snow.
- Great on powder and crud, or simply rallying all over the mountain
- Quick, playful and versatile



##### KEY FEATURES

- 1 FULL PERFORMANCE WOODCORE
- 2 ABS SIDEWALLS
- 3 GR400 CARBON FIBER GLASS
- 4 2 TI LAYERS

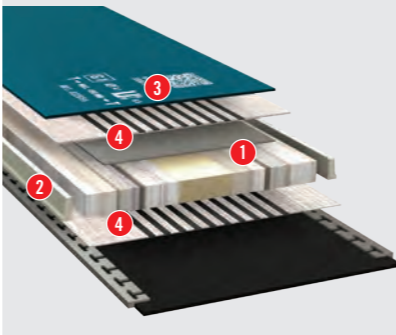
### ALL MOUNTAIN FREESKI

#### ENERGY 2 TITANIUM W



##### MAIN BENEFITS

- Plush and playful ride
- Surfy feel that's easy to steer and at home in soft snow.
- Great on powder and crud, or simply rallying all over the mountain
- Quick, playful, light and versatile



##### KEY FEATURES

- 1 FULL PERFORMANCE WOODCORE
- 2 ABS SIDEWALLS
- 3 CARBON FIBER GLASS
- 4 1 TERRAIN SPECIFIC TI LAYER

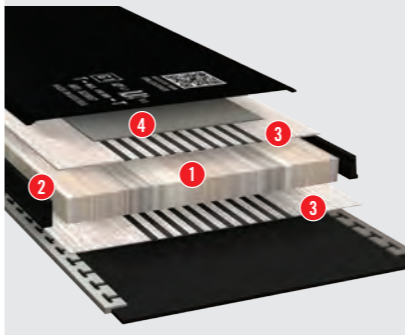
### ALL MOUNTAIN FREESKI

#### ENERGY TERRAIN SPECIFIC METAL TI



##### MAIN BENEFITS

- Ultimate versatility
- Playful ride and great Performance
- Rockered tip and tail handles diverse terrain
- Terrain Specific Metal and carbon fibers enhance edge hold and dampen vibrations



##### KEY FEATURES

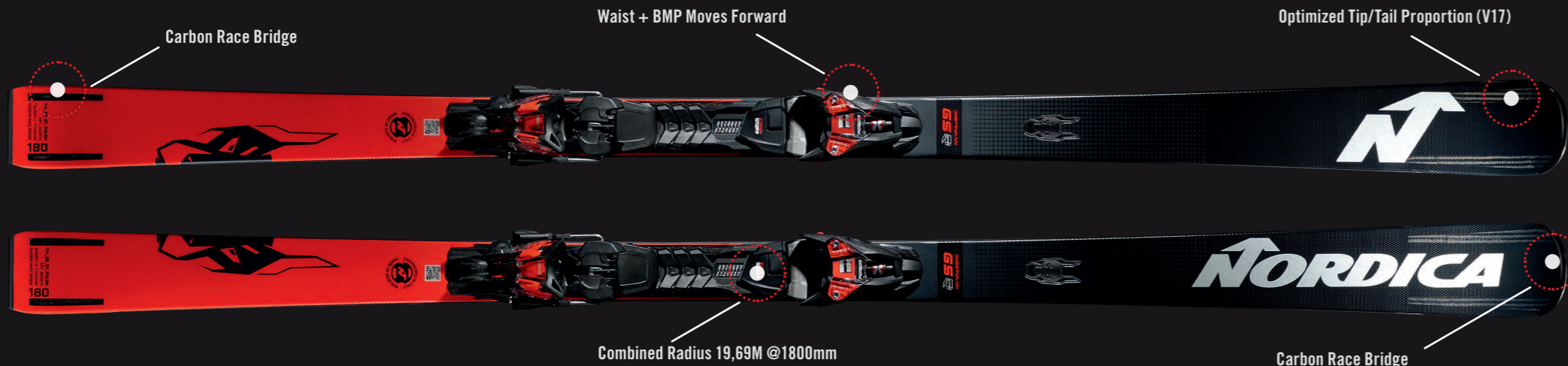
- 1 FULL PERFORMANCE WOODCORE
- 2 ABS SIDEWALLS
- 3 CARBON FIBER GLASS
- 4 1 TERRAIN SPECIFIC TI LAYER





# RACING INSTINCT

DOBERMANN



## CARBON RACE BRIDGE 2.0

- STRENGTHENS TIP & TAIL
- IMPROVES TORSIONAL STABILITY

- INCREASES EDGE GRIP
- INCREDIBLY POWERFUL & PREDICTABLE TURNS



## RECOIL POWER PLATE

### UNLOCKS THE SKI'S TRUE POTENTIAL

Inspired by the most successful plate on the World Cup, the Marker Piston. Allows the ski to flex naturally making it more lively, playful and powerful.

- RACE-INSPIRED PLATE
- FDT TECHNOLOGY
- IMPROVES FLEX
- SMOOTHER POWER TRANSITIONS
- FACILITATES BINDING ADJUSTMENTS

## BUILT-IN VERSATILITY

SOFT, EASY TURNING SLR  
TIP PERFECTLY PAIRED WITH A STIFF,  
POWERFUL GSR SIDECUT

## BUILT-IN PLAYFULNESS

CARBON RACING BRIDGE INSERTS  
LIGHTEN TIPS 15 -35%  
MAKING SKIS QUICKER & EASIER TO DRIVE

# IT'S ALL ABOUT THE SHAPE

DOBERMANN SPITFIRE



## FULL WOOD CORE & PHENOL SIDEWALLS

- SMOOTHER, DAMPER RIDE
- MAXIMIZE EDGE GRIP
- IMPROVE DURABILITY

## SLIGHTLY LONGER RUNNING LENGTH

Increases glide, speed and stability.

## RAPID RACE SHOVEL RADIUS

Less aggressive shovel keeps you balanced with on-demand power and control.

## NARROW WAIST WIDTH

Faster edge-to-edge transitions, quicker turn initiation.

## DOBERMANN SPITFIRE: THE FIRST MULTI-RADIUS SKI

This very special style of skis is possible thanks to the multi-radius concept that belongs to this ski since the beginning. Nordica in fact, with the Spitfire line, was the first ski brand to introduce the multi-radius concept taking the shape of our SL skis to develop tips and tails, and GS body. This makes the skis more reactive edge to edge, easy to get into the turn, but way more stable and playful during the turn. Nowadays multi-radius is one of the key features of the majority of the skis on the market, and we are still following this trend. Construction comes directly from the WC experience, with sidewall and sandwich construction. Woodcore is a synonym of quality, and the single sheet of titanal makes it stronger and more stable.



**DOBERMANN  
GSR RB PISTON**

black / red  
0A1226 00 001 Race Xcell 14 GW

- sizes:**  
170 · 175 · 180 · 185
- sidecut (by size):**  
113,5-69-96,5 (170-175) ·  
114-69-97 (180-185)
- radius (by size):**  
17,5 (170) · 18,5 (175) ·  
19,5 (180) · 20,5 (185)
- DIN setting:**  
4-14 TCX
- system:**  
Piston Plate
- ski construction:**  
Energy 2 TI Carbon Race Bridge
- camRock:**  
Full Camber Profile



**DOBERMANN  
GSR RB FDT**

black / red  
0A1228 00 001 Xcell 14 FDT

- sizes:**  
170 · 175 · 180 · 185
- sidecut (by size):**  
113,5-69-96,5 (170-175) ·  
114-69-97 (180-185)
- radius (by size):**  
17,5 (170) · 18,5 (175) ·  
19,5 (180) · 20,5 (185)
- DIN setting:**  
4-14 TCX
- system:**  
FDT Recoil Power Pro
- ski construction:**  
Energy 2 TI Carbon Race Bridge
- camRock:**  
Full Camber Profile

DEMO  
READY



**DOBERMANN  
SLR RB FDT**

black / red  
0A1232 00 001 Xcell 14 FDT

- sizes:**  
155 · 160 · 165 · 170
- sidecut (by size):**  
119-69-103 (155-160) ·  
120-69-104 (165-170)
- radius (by size):**  
11,5 (155) · 12,5 (160) ·  
13 (165) · 14 (170)
- DIN setting:**  
4-14 TCX
- system:**  
FDT Recoil Power Pro
- ski construction:**  
Energy 2 TI Carbon Race Bridge
- camRock:**  
Full Camber Profile

DEMO  
READY



**DOBERMANN  
GSC FDT**

black / red  
0A1230 00 001 TPX 12 FDT

- sizes:**  
170 · 175 · 180
- sidecut (by size):**  
113,5-69-96,5 (170-175) · 114-69-97 (180)
- radius (by size):**  
17,5 (170) · 18,5 (175) · 19,5 (180)
- DIN setting:**  
4-12 TC
- system:**  
FDT Recoil Power
- ski construction:**  
Energy CA
- camRock:**  
Full Camber Profile

RENTAL  
READY



**DOBERMANN  
SLC FDT**

black / red  
0A1234 00 001 TPX 12 FDT

- sizes:**  
155 · 160 · 165 · 170
- sidecut (by size):**  
119-69-103 (155-160) ·  
120-69-104 (165-170)
- radius (by size):**  
11,5 (155) · 12,5 (160) ·  
13 (165) · 14 (170)
- DIN setting:**  
4-12 TC
- system:**  
FDT Recoil Power
- ski construction:**  
Energy CA
- camRock:**  
Full Camber Profile

RENTAL  
READY



**DOBERMANN SPITFIRE 80 RB FDT**

black / red  
0A1236 00 001 Xcell 12 FDT

**sizes:**  
156 · 162 · 168 · 174 · 180

**sidecut (by size):**  
128-80-108 (156-162) ·  
130-80-110 (168-180)

**radius (by size):**  
13,5 (156) · 14,5 (162) ·  
15 (168) · 16 (174) ·  
17 (180)

**DIN setting:**  
4-12 TCX

**system:**  
FDT Recoil Power Pro

**ski construction:**  
Energy 2 TI Carbon Race Bridge

**camRock:**  
Full Camber Profile



**DOBERMANN SPITFIRE 76 RB FDT**

black / red  
0A1238 00 001 Xcell 12 FDT

**sizes:**  
156 · 162 · 168 · 174 · 180

**sidecut (by size):**  
124-76-104 (156-162) ·  
126-76-106 (168-180)

**radius (by size):**  
13,5 (156) · 14,5 (162) ·  
15 (168) · 16 (174) ·  
17 (180)

**DIN setting:**  
4-12 TCX

**system:**  
FDT Recoil Power Pro

**ski construction:**  
Energy 2 TI Carbon Race Bridge

**camRock:**  
Full Camber Profile



**DOBERMANN SPITFIRE 72 RB FDT**

black / red  
0A1240 00 001 Xcell 12 FDT

**sizes:**  
156 · 162 · 168 · 174 · 180

**sidecut (by size):**  
120-72-100 (156-162) ·  
122-72-102 (168-180)

**radius (by size):**  
13,5 (156) · 14,5 (162) ·  
15 (168) · 16 (174) ·  
17 (180)

**DIN setting:**  
4-12 TCX

**system:**  
FDT Recoil Power Pro

**ski construction:**  
Energy 2 TI Carbon Race Bridge

**camRock:**  
Full Camber Profile



**DOBERMANN SPITFIRE 76 PRO FDT**

grey / red  
0A1241 00 001 TPX 12 FDT

**sizes:**  
156 · 162 · 168 · 174 · 180

**sidecut (by size):**  
124-76-104 (156-162) ·  
126-76-106 (168-180)

**radius (by size):**  
13,5 (156) · 14,5 (162) ·  
15 (168) · 16 (174) ·  
17 (180)

**DIN setting:**  
4-12 TC

**system:**  
FDT Recoil Power

**ski construction:**  
Energy 2 TI

**camRock:**  
Full Camber Profile



**DOBERMANN SPITFIRE 70 PRO PISTON**

grey / red  
0A1235 00 001 Race Xcell 14 GW

**sizes:**  
170 · 175

**sidecut (by size):**  
121-70-101 (170-175)

**radius (by size):**  
15 (170) · 15,5 (175)

**DIN setting:**  
4-14 TCX

**system:**  
Piston Plate

**ski construction:**  
Energy 2 TI

**camRock:**  
Full Camber Profile



**DOBERMANN SPITFIRE 70 PRO FDT**

grey / red  
0A1242 00 001 TPX 12 FDT

**sizes:**  
155 · 160 · 165 · 170 · 175

**sidecut (by size):**  
118-70-98 (155) · 118,5-70-98,5 (160) ·  
119-70-99(165) · 121-70-101 (170-175)

**radius (by size):**  
13,5 (155) · 14 (160) · 14,5 (165) ·  
15 (170) · 15,5 (175)

**DIN setting:**  
4-12 TC

**system:**  
FDT Recoil Power

**ski construction:**  
Energy 2 TI

**camRock:**  
Full Camber Profile





**DOBERMANN SPITFIRE 70 TI FDT**

red / black  
0A1244 00 001 TPX 12 FDT

- sizes:** 155 - 160 - 165 - 170 - 175
- sidecut (by size):** 118-70-98 (155) - 118,5-70-98,5 (160) - 119-70-99 (165) - 121-70-101 (170-175)
- radius (by size):** 13,5 (155) - 14 (160) - 14,5 (165) - 15 (170) - 15,5 (175)
- DIN setting:** 4-12 TC
- system:** FDT Recoil Power
- ski construction:** Energy TI
- camRock:** Full Camber Profile



**SPITFIRE CA FDT**

black / red / white  
0A1246 00 001 TP2 COMPACT 10 FDT

- sizes:** 150 - 156 - 162 - 168 - 174
- sidecut (by size):** 118-70-98 (150) - 119-71-99 (156-162) - 121-71-101 (168-174)
- radius (by size):** 12,5 (150) - 13,5 (156) - 14,5 (162) - 15 (168) - 16 (174)
- DIN setting:** 3-10 ML
- system:** FDT Demo Plate
- ski construction:** Energy CA
- camRock:** Full Camber Profile



**SPITFIRE 75 FDT**

grey / anthracite  
0A1248 00 001 TP2 COMPACT 10 FDT

- sizes:** 144 - 150 - 156 - 162 - 168 - 174
- sidecut (by size):** 123-75-103 (144-150) - 124-75-104 (156-162) - 125-75-105 (168-174)
- radius (by size):** 11 (144) - 12 (150) - 12,5 (156) - 13,5 (162) - 14,5 (168) - 15,5 (174)
- DIN setting:** 3-10 ML
- system:** FDT Demo Plate
- ski construction:** Composite Wood Partial SW
- camRock:** On Piste Profile



**SPITFIRE 73 FDT**

black / red  
0A1250 00 001 TP2 COMPACT 10 FDT

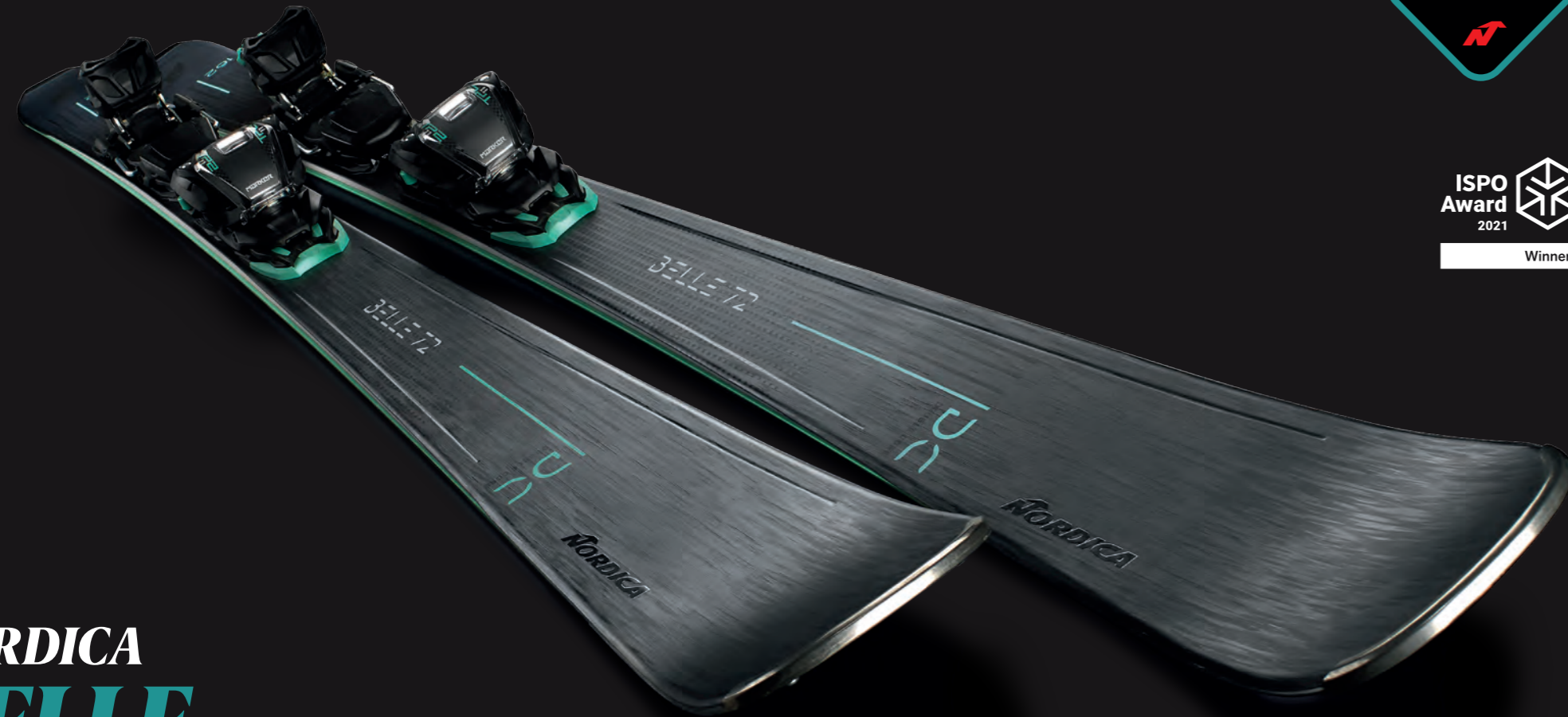
- sizes:** 144 - 150 - 156 - 162 - 168 - 174
- sidecut (by size):** 119-73-96 (144) - 121-73-98(150) - 122,5-73-100 (156) - 123,5-73-101 (162) - 124-73-101 (168) - 124,5-73-102(174)
- radius (by size):** 12 (144) - 12,5 (150) - 13 (156) - 13,7 (162) - 14,6 (168) - 15,5 (174)
- DIN setting:** 3-10 ML
- system:** FDT Demo Plate
- ski construction:** Composite Wood
- camRock:** On Piste Profile





Belles Series





**NORDICA**  
**BELLE**

**NEW WOMEN'S SERIES**

The new Nordica Belle ski line is dedicated exclusively to women. This collection finds its most classic soul in the Belle models, with traditional geometries that express themselves best on the slopes. Have fun with our new Belle DC 72, Belle DC 78 and Wild Belle DC 84. Our all-new models equipped with the exclusive Double Core technology.

**DOUBLE CORE TECHNOLOGY**

With the new Belle ski line, Nordica declines to ladies all the experience gained over the years, bringing unique innovations that will make your days on the snow unforgettable. In-depth research, focus groups, interviews with female skiers all around the world have highlighted the absolute need to study a product dedicated exclusively to women. For this reason Nordica, in its Ski Excellence Center in Mittersill, Austria, has developed new ski molds with specific geometries for female skiers characteristics. The real magic that Nordica has been able to recreate happens inside the molding machines. The innovative construction designed and realized by our Research and Development department involves two wooden cores - both made of beech wood with six poplar stringers each - and a rubber layer inserted inbetween.

A non-conventional core construction, that facilitates deformation and energy transmission, allowing a smoother, fun ride, playful behaviour and a perfect adaptability to any type of snow and surface, without any sacrifice in speed and stability. The key ingredient of this exclusive structure, the rubber layer dividing the two wooden cores, is now at the center of the construction, and, along with its important function of vibration absorption, contributes in making a ski that's absolutely pleasant to drive, lively, precise and fun at the same time.

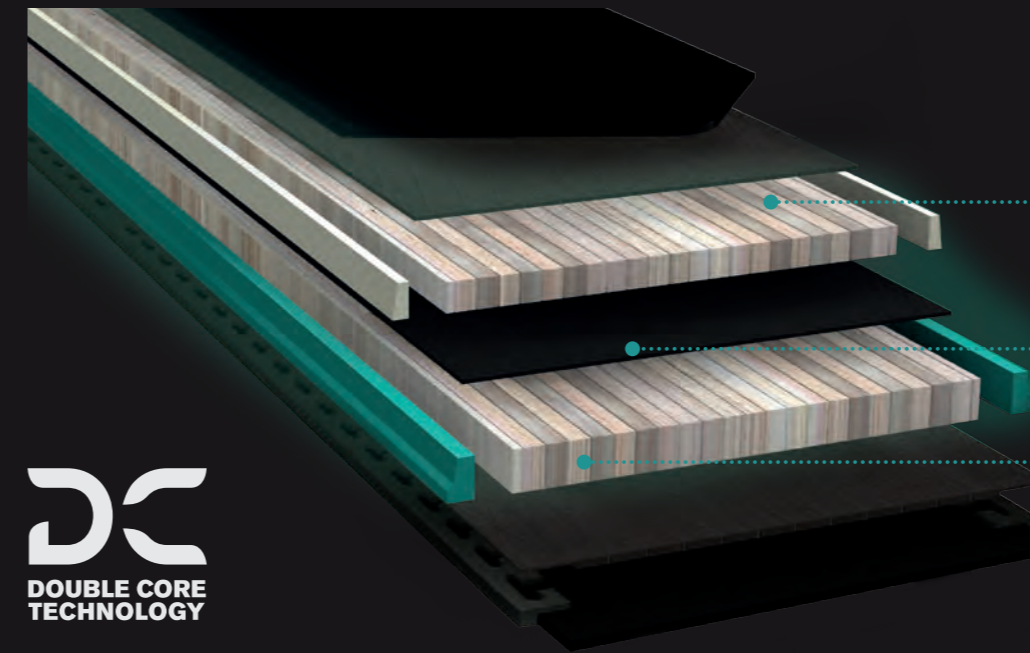
**WITH DOUBLE CORE TECHNOLOGY, NORDICA RISES TO A HIGH NEVER REACHED BEFORE: A PRODUCT DESIGNED EXCLUSIVELY FOR WOMEN.**

**BENEFITS**

- GREAT FLEX CONTROL
- SKIS ARE MORE LIVELY
- HIGH DAMPENING
- STABLE AND SUPPORTIVE
- GREAT FUN



scan to learn more



**WOOD CORE 1**

POPLAR WOOD WITH 6 BEECH STRINGERS

**PULSE CORE**

KEY ELEMENT: RUBBER LAYER

**WOOD CORE 2**

POPLAR WOOD WITH 6 BEECH STRINGERS





## NATURAL STANCE

Designing skis built specifically for women, allowed us to both perfect the wood core profile and the mounting position to be perfectly tailor specifically for women's anatomical needs.

## NATURAL, CENTERED POSITION

### FEATURES

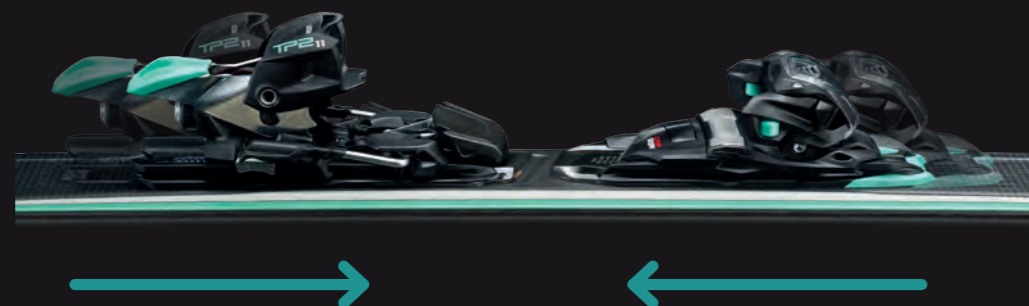
- NEUTRAL STANDIG POSITION
- 3D DESIGN OF THE TOP SHEET
- SHORTER PLATE

### BENEFITS

- PERFECT BALANCE
- IMPROVED SKI DRIVING



## SHORTER PLATE



## ALL MOUNTAIN / PERFORMANCE / BELLE

### DOUBLE CORE TECHNOLOGY



### WILD BELLE DC 84

black / teal  
0A1264 00 001 TP2 LIGHT 11 FDT

**sizes:**  
144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
130-84-109 (144) · 131-84-110 (150) ·  
132-84-111 (156) · 133-84-112 (162) ·  
134-84-113 (168)

**radius (by size):**  
11,5 (144) · 12,2 (150) · 12,8 (156) ·  
13,7 (162) · 14,5 (168)

**DIN setting:**  
3-11 TC

**system:**  
FDT HP Free Demo Plate Short

**ski construction:**  
Double Core CA

**camRock:**  
On Piste Rocker



### BELLE DC 78

black / teal  
0A1266 00 002 TP2 LIGHT 11 FDT

**sizes:**  
138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
123-78-102 (138) · 124-78-103 (144) ·  
125-78-104 (150) · 126-78-105 (156) ·  
127-78-106 (162) · 128-78-107 (168)

**radius (by size):**  
10,7 (138) · 11,5 (144) · 12,2 (150) ·  
12,8 (156) · 13,7 (162) · 14,5 (168)

**DIN setting:**  
3-11 TC

**system:**  
FDT HP Free Demo Plate Short

**ski construction:**  
Double Core CA

**camRock:**  
On Piste Rocker



### BELLE DC 72

anthracite / teal  
0A1268 00 001 TP2 LIGHT 11 FDT

**sizes:**  
138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
117-72-96 (138) · 118-72-97 (144) ·  
119-72-98 (150) · 120-72-99 (156) ·  
121-72-100 (162) · 122-72-101 (168)

**radius (by size):**  
10,7 (138) · 11,5 (144) · 12,2 (150) ·  
12,8 (156) · 13,7 (162) · 14,5 (168)

**DIN setting:**  
3-11 TC

**system:**  
FDT HP Free Demo Plate Short

**ski construction:**  
Double Core CA

**camRock:**  
On Piste Rocker





**BELLE SL FDT**

black / silver  
**0A1260 00 001** TP2 LIGHT 11 FDT

**sizes:**  
 150 · 155 · 160 · 165

**sidecut (by size):**  
 118-69-102 (150) ·  
 119-69-103 (155-160) ·  
 120-69-104 (165)

**radius (by size):**  
 11 (150) · 11,5 (155) ·  
 12,5 (160) · 13 (165)

**DIN setting:**  
 3-11 TC

**system:**  
 FDT Recoil Power

**ski construction:**  
 Energy TI W

**camRock:**  
 Full Camber Profile



**WILD BELLE 78 CA**

anthracite / aqua  
**0A1269 00 001** TP2 COMPACT 10 FDT

**sizes:**  
 138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
 123-78-102 (138) · 124-78-103 (144) ·  
 125-78-104 (150) · 126-78-105 (156) ·  
 127-78-106 (162) · 128-78-107 (168)

**radius (by size):**  
 10,7 (138) · 11,5 (144) · 12,2 (150) ·  
 12,8 (156) · 13,7 (162) · 14,5 (168)

**DIN setting:**  
 3-10 ML

**system:**  
 FDT Free Demo Plate Short

**ski construction:**  
 Energy CA

**camRock:**  
 On Piste Rocker



**BELLE 72 CA**

anthracite / aqua  
**0A1270 00 001** TP2 COMPACT 10 FDT

**sizes:**  
 138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
 117-72-96 (138) · 118-72-97 (144) ·  
 119-72-98 (150) · 120-72-99 (156) ·  
 121-72-100 (162) · 122-72-101 (168)

**radius (by size):**  
 10,7 (138) · 11,5 (144) · 12,2 (150) ·  
 12,8 (156) · 13,7 (162) · 14,5 (168)

**DIN setting:**  
 3-10 ML

**system:**  
 FDT Free Demo Plate Short

**ski construction:**  
 Energy CA

**camRock:**  
 On Piste Rocker



**BELLE 75**

anthracite / teal  
**0A2271 00 001** TP2 COMPACT 10 FDT

**sizes:**  
 138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
 123-75-103 (144-150) ·  
 124-75-104 (156-162) ·  
 125-75-105 (168)

**radius (by size):**  
 10 (138) · 11 (144) · 12 (150) ·  
 12,5 (156) · 13,5 (162) · 14,5 (168)

**DIN setting:**  
 3-10 ML

**system:**  
 FDT Free Demo Plate Short

**ski construction:**  
 Composite Wood Partial SW

**camRock:**  
 On Piste Rocker



**WILD BELLE 74**

grey / white  
**0A1272 00 001** TP2 COMPACT 10 FDT

**sizes:**  
 138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
 123-75-103 (144-150) ·  
 124-75-104 (156-162) ·  
 125-75-105 (168)

**radius (by size):**  
 10 (138) · 11 (144) · 12 (150) ·  
 12,5 (156) · 13,5 (162) · 14,5 (168)

**DIN setting:**  
 3-10 ML

**system:**  
 FDT Free Demo Plate Short

**ski construction:**  
 Composite Wood Partial SW

**camRock:**  
 On Piste Rocker



**BELLE 73**

aqua / anthracite  
**0A2273 00 001** TP2 COMPACT 10 FDT

**sizes:**  
 138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
 117-73-94 (138) · 119-73-96 (144) ·  
 121-73-98 (150) · 122,5-73-100 (156) ·  
 123,5-73-101 (162) · 124-73-101 (168)

**radius (by size):**  
 11,5 (138) · 12 (144) · 12,5 (150) ·  
 13 (156) · 13,7 (162) · 14,6 (168)

**DIN setting:**  
 3-10 ML

**system:**  
 FDT Free Demo Plate Short

**ski construction:**  
 Composite Wood

**camRock:**  
 On Piste Rocker



Enforcer Series  
Santa Ana Series  
NEW Unleashed Series



# ALL MOUNTAIN FREESKI.

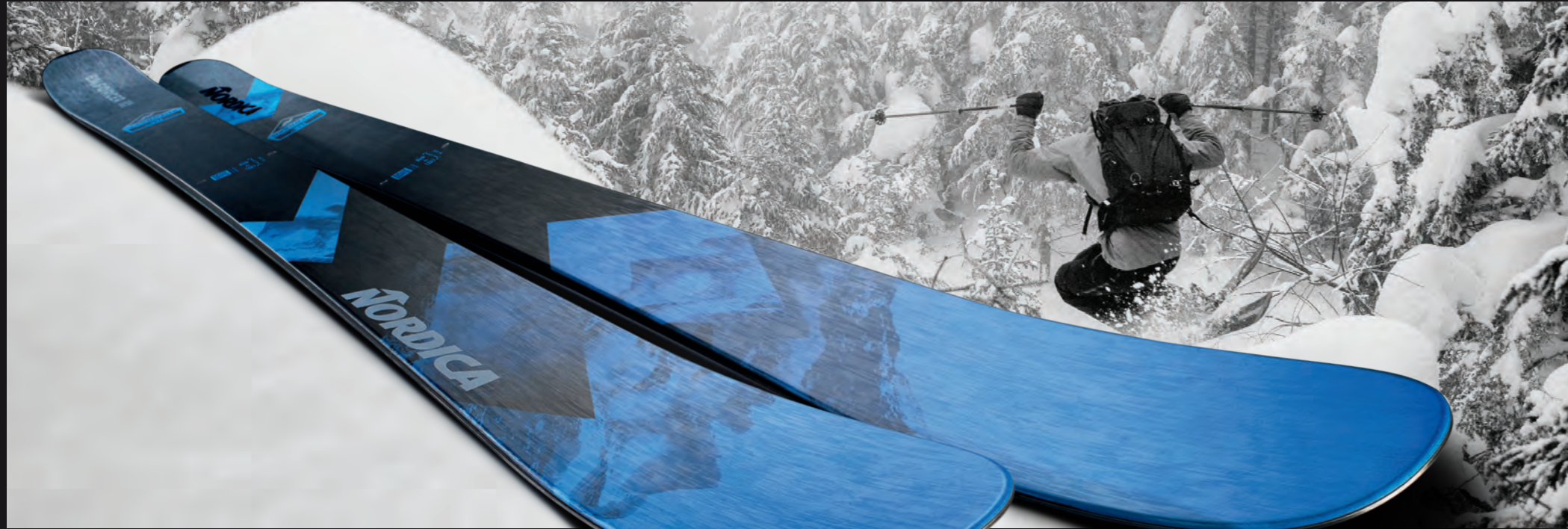


# ENFORCER

## THE ROAD TO PERFECTION.

### MEET LEGENDARY ENFORCER REFINEMENT.

Building off the proven Nordica Enforcer platform and listening to our customers, athletes, ambassadors, and test team, we are adding to the franchise. With more sizes and better lengths, we are refining perfection and pushing the limits of all mountain legendary performance.



#### TRUE TIP TECHNOLOGY

By trimming the amount of heavy ABS plastic in the tip and extending the lightweight wood core into this area with a taper that further reduces weight, we were able to increase playfulness and manoeuvrability of the ski while maintaining the classic powerful and stable feel that we all love so much.

#### OBSESSED WITH PERFECTION

#### CARBON REINFORCED CHASSIS

Our new carbon-reinforced chassis weighs about 35% less than traditional glass. Fulllength carbon strips not only reduce the chassis' weight, they also increase the ski's strength and stability. The result is a stronger, lighter, more stable Enforcer that's also more playful and versatile.

# SANTA ANA

### INSPIRE CONFIDENCE. DIFFERENT DESIGNS FOR DIFFERENT LINES

From first chair to last, the Santa Ana delivers serious fun. Crafted for women who ski the entire mountain, it provides a smooth and powerful ride. And thanks to a design that's incredibly balanced and versatile, it inspires confidence in all terrain and conditions. The construction and shape combine true tip technology, carbon reinforced chassis, specific terrain metal core and updated sizing to deliver stability where you want it and flexibility where you need it. This creates a ski that's especially playful and easy to maneuver. Whether blasting through glades on a powder day or skiing groomers with friends, trust is the name of the game.



#### NEW SHAPE BETTER PERFORMANCE

MORE CONSISTENCY THROUGHOUT SIZES  
 REFINED ROCKER DEPTH PER SIZE  
 BETTER LENGTHS  
 MORE PLEASURE

#### 100,000 HAPPY SKIERS... AND COUNTING

Year after year, the Enforcer continues to be awarded as the "go to ski" for all-mountain fun. Named "Best in Test" by SKI Magazine for five years running, and Editor's Choice by many others, Enforcers are designed for those who embrace the entire mountain. It's no wonder the Enforcer collection has won plenty of accolades and no shortage of admirers.

# THE PERFECT BLEND

## ROCKER + CAMBER + SIDECUT + CONSTRUCTION

Designed for those who embrace the entire mountain, the Enforcer series is the most versatile and advanced line of skis we've ever made. Lighter, smoother and more balanced than ever, they're fine-tuned for all mountain fun in all conditions. Thanks to refined rocker depth, and Enforcer true tip technology and carbon-reinforced chassis, they deliver exceptional power and stability while offering a smoother, livelier and easier ride.

### ENFORCER & SANTA ANA FREE

#### EMBRACE FREEDOM

Made for progressive skiers who embrace the entire mountain, the Enforcer Free and Santa Ana Free series are out to change the game. Inspired by our legendary Enforcer collection, these skis channel its trademark power and performance into playful designs tailored for freeriding and softer snow. Crafted to perfection with the perfect blend of rocker, camber and sidecut, they not only deliver a plush and playful ride, they also provide a surfy feel that's easy to steer and at home in soft snow. Whether pursuing powder, busting through crud, or simply rallying all over the mountain, the skis in the Enforcer Free and Santa Ana Free collections are all mountain artists with a freeride spirit.

**THE WIDER - THE MORE MANEUVERABLE**  
**EASIER TO NAVIGATE THROUGH VARIABLE TERRAIN AND IN SOFT SNOW**  
 (PLAYFUL AND FUN)

### ENFORCER & SANTA ANA

#### IT'S TIME TO PLAY

At home on any terrain whether you are laying down turns on groomers, blasting through crud, or just exploring the entire resort, you will be blown away (or amazed) by the Enforcer and Santa Ana series. It is the most versatile and advanced line of all mountain skis we've ever made. Armed with the perfect blend of craftsmanship, their thirst for speed and affection for carving combined with exceptional power and stability offer a smooth and playful ride tailored for trails.

**THE NARROWER - THE MORE ON TRAIL PRECISION**  
**MORE POWER, MORE STRENGTH ON HARD SNOW**  
 (QUICKER EDGE-TO-EDGE, BETTER GRIP)

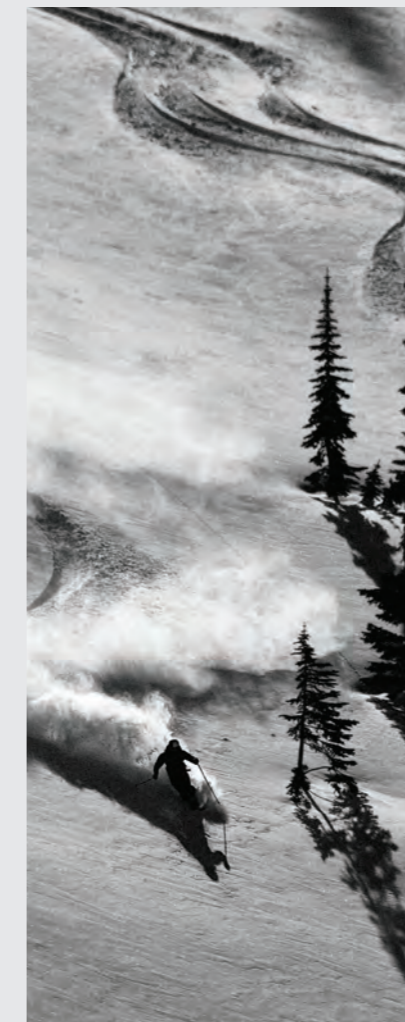
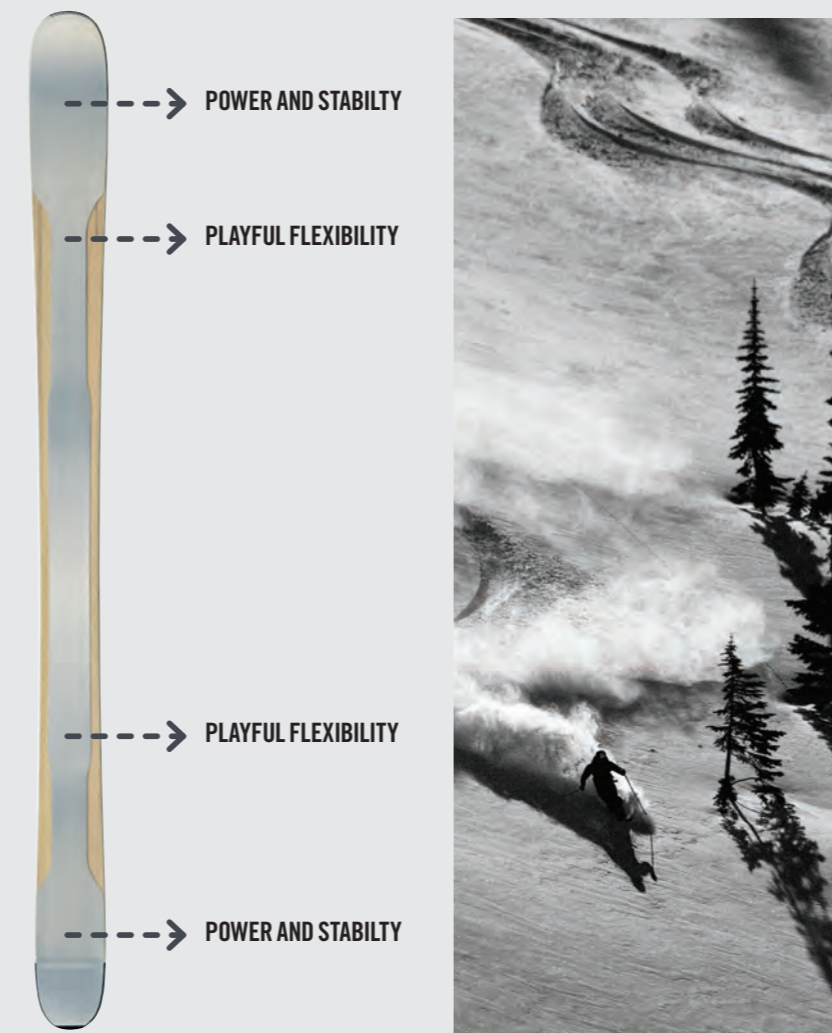
### GEOMETRIC RUNNING BASE DESIGN

The Enforcer and Santa Ana running base design has a specific geometric shape to show two features of the ski: a horizontal cut indicates where the rocker starts; the intersection of the diagonal cut with the edge shows the ski's widest point.



# TERRAIN SPECIFIC METAL

## DIFFERENT DESIGNS FOR DIFFERENT LINES



The redesigned Santa Ana collection redefines all-mountain fun. With its carbon-reinforced layer and terrain specific metal sheet sized to each ski, it provides stability where you need it and flexibility where you want it.





**ENFORCER FREE 115 (FLAT)**

brown / grey  
0A2300 00 001

**sizes:**  
191  
**sidecut (by size):**  
143-115-132  
**radius (by size):**  
21,5  
**ski construction:**  
Energy 2 TI  
**camRock:**  
Powder Rocker Profile

**NEW**



**ENFORCER FREE 110 (FLAT)**

red / grey  
0A2302 00 001

**sizes:**  
169 · 177 · 185 · 191  
**sidecut (by size):**  
139-110-128 (169) ·  
140-110-129 (177-191)  
**radius (by size):**  
15,5 (169) · 16,5 (177) ·  
18,5 (185) · 20,5 (191)  
**ski construction:**  
Energy 2 TI  
**camRock:**  
Powder Rocker Profile

**NEW**



**ENFORCER FREE 104 (FLAT)**

blue / grey  
0A2304 00 001

**sizes:**  
165 · 172 · 179 · 186 · 191  
**sidecut (by size):**  
133-104-122 (165) ·  
134-104-123 (172) ·  
134,5-104-123,5 (179) ·  
135-104-124 (186-191)  
**radius (by size):**  
16 (165) · 16,5 (172) ·  
17,5 (179) · 18,5 (186) ·  
19,5 (191)  
**ski construction:**  
Energy 2 TI  
**camRock:**  
Powder Rocker Profile

**NEW**



**ENFORCER 100 (FLAT)**

blue / red  
0A2306 00 001

**sizes:**  
165 · 172 · 179 · 186 · 191  
**sidecut (by size):**  
131-100-118 (165) ·  
132-100-120 (172) ·  
132,5-100-120,5 (179) ·  
133-100-121 (186) ·  
133,5-100-121,5 (191)  
**radius (by size):**  
15,6 (165) · 16,3 (172) ·  
17,3 (179) · 18,4 (186) ·  
19,4 (191)  
**ski construction:**  
Energy 2 TI  
**camRock:**  
All Mountain Rocker Profile

**NEW**



**ENFORCER 94 (FLAT)**

grey / red  
0A2308 00 001

**sizes:**  
165 · 172 · 179 · 186 · 191  
**sidecut (by size):**  
125,5-94-112,5 (165) ·  
126,5-94-114,5 (172) ·  
127-94-115,5 (179) ·  
127,5-94-115,5 (186) ·  
128-94-116 (191)  
**radius (by size):**  
15,5 (165) · 16,1 (172) ·  
17,1 (179) · 18,2 (186) ·  
19,1 (191)  
**ski construction:**  
Energy 2 TI  
**camRock:**  
All Mountain Rocker Profile

**NEW**



**ENFORCER 88 (FLAT)**

silver / blue  
0A2310 00 001

**sizes:**  
165 · 172 · 179 · 186  
**sidecut (by size):**  
119-88-107 (165) ·  
121-88-109 (172) ·  
121,5-88-109,5 (179) ·  
122-88-110 (186)  
**radius (by size):**  
15 (165) · 15,5 (172) ·  
16,5 (179) · 17,5 (186)  
**ski construction:**  
Energy 2 TI  
**camRock:**  
All Mountain Rocker Profile

**NEW**





**SANTA ANA FREE 110 (FLAT)**

teal / brown  
0A2312 00 001

**sizes:**  
161 · 169 · 177  
**sidecut (by size):**  
138-110-127 (161) ·  
139-110-128 (169) ·  
140-110-129 (177)  
**radius (by size):**  
14,5 (161) · 15,5 (169) · 16,5 (177)  
**ski construction:**  
Energy TI W  
**camRock:**  
Powder Rocker Profile



**SANTA ANA FREE 104 (FLAT)**

black / teal  
0A2314 00 001

**sizes:**  
158 · 165 · 172 · 179  
**sidecut (by size):**  
132-104-121 (158) ·  
133-104-122 (165) ·  
134-104-123 (172) ·  
134,5-104-123,5 (179)  
**radius (by size):**  
15,5 (158) · 16 (165) ·  
16,5 (172) · 17,5 (179)  
**ski construction:**  
Energy TI W  
**camRock:**  
Powder Rocker Profile



**SANTA ANA 98 (FLAT)**

black / peach  
0A2316 00 001

**sizes:**  
151 · 158 · 165 · 172 · 179  
**sidecut (by size):**  
130-98-117 (151) ·  
130,5-98-117,5 (158) ·  
131-98-118 (165) ·  
132-98-120 (172) ·  
132,5-98-120,5 (179)  
**radius (by size):**  
13,4 (151) · 14,5 (158) · 15,6 (165) ·  
16,3 (172) · 17,3 (179)  
**ski construction:**  
Energy TI W  
**camRock:**  
All Mountain Rocker Profile



**SANTA ANA 93 (FLAT)**

blue / white  
0A2318 00 001

**sizes:**  
151 · 158 · 165 · 172 · 179  
**sidecut (by size):**  
124,5-93-111,5 (151) ·  
125-93-112 (158) ·  
125,5-93-112,5 (165) ·  
126,5-93-114,5 (172) ·  
127-93-115,5 (179)  
**radius (by size):**  
13,3 (151) · 14,4 (158) · 15,5 (165) ·  
16,1 (172) · 17,1 (179)  
**ski construction:**  
Energy TI W  
**camRock:**  
All Mountain Rocker Profile



**SANTA ANA 88 (FLAT)**

violet / white  
0A2320 00 001

**sizes:**  
151 · 158 · 165 · 172  
**sidecut (by size):**  
118-88-106 (151) ·  
118,5-88-106,5 (158) ·  
119-88-107 (165) ·  
121-88-109 (172)  
**radius (by size):**  
13 (151) · 14 (158) ·  
15 (165) · 15,5 (172) ·  
**ski construction:**  
Energy TI W  
**camRock:**  
All Mountain Rocker Profile



**SANTA ANA 84 (FLAT)**

white / teal  
0A2322 00 001

**sizes:**  
144 · 151 · 158 · 165 · 172  
**sidecut (by size):**  
118-84-103 (144) ·  
119-84-104 (151) ·  
120-84-105 (158-165) ·  
123-84-108 (172)  
**radius (by size):**  
12 (144) · 13 (151) · 14 (158) ·  
15 (165) · 15,5 (172) ·  
**ski construction:**  
Energy TI W  
**camRock:**  
All Mountain Rocker Profile



# NEW NORDICA

## UNLEASHED UNLEASH YOUR CREATIVITY.

### TRANSFORM THE MOUNTAIN INTO YOUR PLAYGROUND.

Built for the modern freeskier, Nordica's Unleashed collection is perfect for those who spend their days off trail in the woods and chasing pow. With an emphasis on versatility, these skis provide the perfect blend of playfulness and performance, enabling you to transform the entire mountain into your playground. Their rockered tip and tail profile easily handles diverse terrain and variable conditions. And to further boost your confidence, they pair a wood core with carbon and a sheet of terrain-specific metal, which enhances edge hold and dampens vibrations for an especially smooth ride. If you view groomers as nothing more than how you get to the terrain you truly want to ski, the Unleashed is your soulmate. Your best days are yet to come—chase them down and turn loose your creativity with Nordica's Unleashed.



# NEW NORDICA

## UNLEASHED WOMEN'S TAKE TIME TO PLAY.

Make the entire mountain your playground with Nordica's Unleashed Women's skis. Built for the modern freeskier, they provide the perfect blend of playfulness and performance, allowing you to ski the bumps, venture off-trail, or chase pow. Their rockered tip and tail profile easily handles diverse terrain and variable conditions. And to further boost your confidence, the Unleashed W skis pair a wood core with carbon and a sheet of terrain-specific metal. This enhances edge hold and dampens vibrations for an especially smooth ride. Escape the groomers, turn loose your creativity, and chase down some fun with Nordica's Unleashed Women's skis.



# UNLEASHED



**FOR WHOSE DAYS ON THE MOUNTAIN ARE SPENT OFF-TRAIL, IN THE WOODS, IN THE BUMPS, THE CHOP, AND POWDER. THE GROOMER ONLY GETS THEM TO THE TERRAIN THEY WANT TO SKI, DRIVEN BY THE BELIEF THAT THEIR BEST DAY ON SNOW IS YET TO COME.**



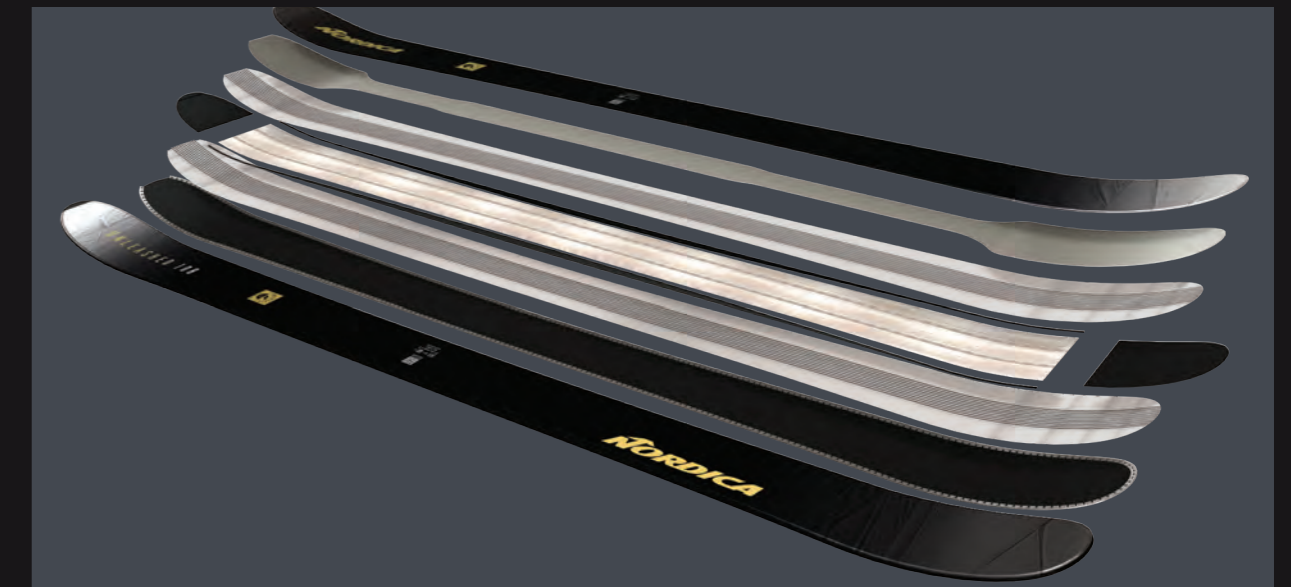
**FREESKI EVOLUTION:  
BUILT FOR THE CONTEMPORARY  
SKIER LOOKING  
FOR A MODERN FREE-SKI.**

**THE UNLEASHED IS THE PERFECT MARRIAGE  
OF PLAYFULNESS AND NORDICA  
PERFORMANCE, TRANSFORMING THE  
MOUNTAIN INTO A PLAYGROUND.**



**TERRAIN SPECIFIC METAL CONSTRUCTION;**  
 • FULL PERFORMANCE WOODCORE  
 • ABS SIDEWALLS  
 • CARBON FIBER GLASS  
 • 1 TERRAIN SPECIFIC TI LAYER

**SHAPE: NEW SHOVEL/TAIL ROCKER CONCEPT;  
TRUE TIP TECHNOLOGY**





**UNLEASHED 108 (FLAT)**

grey / gold  
0A2324 00 001

**sizes:**  
174 · 180 · 186 · 191  
**sidecut (by size):**  
139,5-108-128,5 (174) ·  
140,5-108-129,5 (180) ·  
141-108-130 (186) ·  
142-108-131 (191)  
**radius (by size):**  
18,3 (174) · 19 (180) ·  
19,7 (186) · 20,5 (191)  
**ski construction:**  
Energy TSM TI  
**camRock:**  
Powder Rocker Profile



**UNLEASHED 98 (FLAT)**

blue / blue  
0A2326 00 001

**sizes:**  
168 · 174 · 180 · 186  
**sidecut (by size):**  
131-98-120 (168) ·  
132-98-121 (174) ·  
133-98-122 (180) ·  
134-98-123 (186)  
**radius (by size):**  
16,7 (168) · 17,4 (174) ·  
18,1 (180) · 18,8 (186)  
**ski construction:**  
Energy TSM TI  
**camRock:**  
Powder Rocker Profile



**UNLEASHED 98 W (FLAT)**

blue / white / gold  
0A2328 00 001

**sizes:**  
156 · 162 · 168 · 174  
**sidecut (by size):**  
129-98-118 (156) ·  
130-98-119 (162) ·  
131-98-120 (168) ·  
132-98-121 (174)  
**radius (by size):**  
15,3 (156) · 16 (162) ·  
16,7 (168) · 17,4 (174)  
**ski construction:**  
Energy TSM TI  
**camRock:**  
Powder Rocker Profile



**UNLEASHED 90 (FLAT)**

blue / red  
0A2351 00 001

**sizes:**  
144 · 152 · 160 · 168 · 174  
**sidecut (by size):**  
120-90-109 (144) ·  
121-90-110 (152) ·  
122-90-111 (160) ·  
123-90-112 (168) ·  
124-90-113 (174)  
**radius (by size):**  
13,2 (144) · 14,3 (152) · 15,4 (160) ·  
16,6 (168) · 17,4 (174)  
**ski construction:**  
Energy CA  
**camRock:**  
Powder Rocker Profile



**UNLEASHED 90 W (FLAT)**

teal / white / pink  
0A2352 00 001

**sizes:**  
144 · 152 · 160 · 168  
**sidecut (by size):**  
120-90-109 (144) ·  
121-90-110 (152) ·  
122-90-111 (160) ·  
123-90-112 (168)  
**radius (by size):**  
13,2 (144) · 14,3 (152) ·  
15,4 (160) · 16,6 (168)  
**ski construction:**  
Energy CA  
**camRock:**  
Powder Rocker Profile





**ENFORCER 80 S (FLAT)**

blue / red  
0A2353 00 001

**sizes:**  
120 · 130 · 140 · 150 · 160  
**sidecut (by size):**  
105,5-78-90,5 (120) ·  
108-78-93 (130) ·  
111,5-78-96,5 (140) ·  
114-80-99 (150) ·  
116,5-80-101,5 (160)  
**radius (by size):**  
11,5 (120) · 12,5 (130) ·  
13 (140) · 14 (150) · 15 (160)  
**ski construction:**  
Energy CA  
**camRock:**  
All Mountain Rocker Profile



**SANTA ANA 80 S (FLAT)**

blue / white  
0A2354 00 001

**sizes:**  
120 · 130 · 140 · 150 · 160  
**sidecut (by size):**  
105,5-78-90,5 (120) ·  
108-78-93 (130) ·  
111,5-78-96,5 (140) ·  
114-80-99 (150) ·  
116,5-80-101,5 (160)  
**radius (by size):**  
11,5 (120) · 12,5 (130) ·  
13 (140) · 14 (150) · 15 (160)  
**ski construction:**  
Energy CA  
**camRock:**  
All Mountain Rocker Profile



**UNLEASHED J**

blue / red  
0A2334 MG 001 FDT  
0A2355 00 001 FLAT

**sizes:**  
108 · 118 · 128 · 138 · 148  
**sidecut (by size):**  
99-72-90 (108) ·  
105-74-96 (118-128) ·  
109-76-99 (138-148)  
**radius (by size):**  
8 (108) · 9 (118) · 11 (128) ·  
12 (138) · 14 (108)  
**DIN setting:**  
2-7 EPS  
**system:**  
FDT JR RTL S + RS (108-118) ·  
FDT JR RTL L + RS (128 -148)  
**ski construction:**  
Composite Partial SW  
**camRock:**  
Twin Rocker Profile



**TEAM AMFDT**

red / black  
**0A2337 00 001** JR 7.0 FDT (sizes 110-150)  
**0A2338 00 001** JR 4.5 FDT (sizes 100-140)  
**0A2339 00 001** JR 4.5 FDT (sizes 70-90)

**sizes:**  
 110 · 120 · 130 · 140 · 150 (0A2337)  
 100 · 110 · 120 · 130 · 140 (0A2338)  
 70 · 80 · 90 (0A2339)  
**sidecut (by size):**  
 102-67-89 (70-90) · 104-67-93 (100-110) ·  
 106-67-95 (120-140) · 113-70-99 (150)

**radius (by size):**  
 3 (70) · 4 (80) · 5 (90) ·  
 6 (100) · 7 (110) · 8 (120) ·  
 10 (130) · 12 (140) · 13 (150)

**DIN setting:**  
 2-7 EPS (7.0 FDT) ·  
 0,75-4,5 EPS (4.5 FDT)

**system:**  
 FDT JR RTL S + RS (70-110) ·  
 FDT JR RTL L + RS (120-150)

**ski construction:**  
 Composite  
**camRock:**  
 On Piste Rocker Profile



**TEAM GFDT**

teal / white / pink  
**0A2341 00 001** JR 7.0 FDT (sizes 110-140)  
**0A2342 00 001** JR 4.5 FDT (sizes 100-140)  
**0A2343 00 001** JR 4.5 FDT (sizes 70-90)

**sizes:**  
 110 · 120 · 130 · 140 (0A2341)  
 100 · 110 · 120 · 130 · 140 (0A2342)  
 70 · 80 · 90 (0A2343)  
**sidecut (by size):**  
 102-67-89 (70-90) · 104-67-93 (100-110) ·  
 106-67-95 (120-140)

**radius (by size):**  
 3 (70) · 4 (80) · 5 (90) ·  
 6 (100) · 7 (110) · 8 (120) ·  
 10 (130) · 12 (140)

**DIN setting:**  
 2-7 EPS (7.0 FDT) ·  
 0,75-4,5 EPS (4.5 FDT)

**system:**  
 FDT JR RTL S + RS (70-110) ·  
 FDT JR RTL L + RS (120-140)

**ski construction:**  
 Composite  
**camRock:**  
 On Piste Rocker Profile



**TEAM JR FDT**

grey / red  
**0A1344 00 001** JR 7.0 FDT (sizes 110-150)  
**0A1345 00 001** JR 4.5 FDT (sizes 100-140)  
**0A1346 00 001** JR 4.5 FDT (sizes 70-90)

**sizes:**  
 110 · 120 · 130 · 140 · 150 (0A1344)  
 100 · 110 · 120 · 130 · 140 (0A1345)  
 70 · 80 · 90 (0A1346)  
**sidecut (by size):**  
 102-67-89 (70-90) · 104-67-93 (100-110) ·  
 106-67-95 (120-140) · 113-70-99 (150)

**radius (by size):**  
 3 (70) · 4 (80) · 5 (90) ·  
 6 (100) · 7 (110) · 8 (120) ·  
 10 (130) · 12 (140) · 13 (150)

**DIN setting:**  
 2-7 EPS (7.0 FDT) ·  
 0,75-4,5 EPS (4.5 FDT)

**system:**  
 FDT JR RTL S + RS (70-110) ·  
 FDT JR RTL L + RS (120-150)

**ski construction:**  
 Composite  
**camRock:**  
 On Piste Rocker Profile





Dobermann®  
Series



**SKI BOOTS / WORLD CUP**



**soles:**  
Not in compliance with ISO 5355 NORM. Grind it before use.

**last (mm) flex**  
93 150

**size range g / UK 8,0**  
3-10 UK 2600

**liner type/style:**  
Laced Race Fit

**technologies:**  
BBF (Boot Fitter's Best Friend)

**DOBERMANN WC 150**  
050004 04 100 black



**soles:**  
Not in compliance with ISO 5355 NORM. Grind it before use.

**last (mm) flex**  
93 130

**size range g / UK 8,0**  
3-10 UK 2600

**liner type/style:**  
Laced Race Fit

**technologies:**  
BBF (Boot Fitter's Best Friend)

**DOBERMANN WC 130**  
050007 04 100 black



**soles:**  
Not in compliance with ISO 5355 NORM. Grind it before use.

**last (mm) flex**  
93 100

**size range g / UK 4,0**  
3-8 UK 2050

**liner type/style:**  
Laced Race Fit

**technologies:**  
BBF (Boot Fitter's Best Friend)

**DOBERMANN WC 100**  
050019 04 100 black



**SKIS / WORLD CUP**



**DOBERMANN  
DH WC DEPT EDT PLATE**

black / red  
0A1202 00 001

**sizes:**  
212 - 218

**sidecut (by size):**  
R&D

**radius (by size):**  
≥50

**system:**  
Speed Plate EDT

**ski construction:**  
Energy 2 TI Worldcup

**camRock:**  
Full Camber Profile

**suggested bindings:**  
X-COMP 24 0C0160 00 001  
X-COMP 18 0C0162 00 001



**DOBERMANN  
SG WC DEPT EDT PLATE**

black / red  
0A1204 00 001

**sizes:**  
185 - 195 - 202 - 205 - 212

**sidecut (by size):**  
R&D

**radius (by size):**  
≥30 (185) · ≥33 (195) · ≥35 (202) ·  
≥40 (205) · ≥45 (212)

**system:**  
Speed Plate EDT

**ski construction:**  
Energy 2 TI Worldcup

**camRock:**  
Full Camber Profile

**suggested bindings:**  
X-COMP 24 0C0160 00 001  
X-COMP 18 0C0162 00 001





**DOBERMANN  
GS WC DEPT PLATE**

black / red  
0A1206 00 001

sizes:  
188 - 193  
sidecut (by size):  
R&D  
radius (by size):  
≥30  
system:  
Piston Plate  
ski construction:  
Energy 2 TI Worldcup  
camRock:  
Full Camber Profile



**DOBERMANN  
SL WC DEPT PLATE**

black / red  
0A1208 00 001

sizes:  
156 - 165  
sidecut (by size):  
R&D  
radius (by size):  
R&D  
system:  
Piston Plate 14mm  
ski construction:  
Energy 2 TI Worldcup  
camRock:  
Full Camber Profile

**DOBERMANN  
SL WC DEPT M PLATE**

black / red  
0A1209 00 001

sizes:  
165  
sidecut (by size):  
R&D  
radius (by size):  
R&D  
system:  
Piston Plate 10mm  
ski construction:  
Energy 2 TI Worldcup  
camRock:  
Full Camber Profile



**DOBERMANN  
SL WC PLATE**

black / red  
0A1214 00 001

sizes:  
156 - 165  
sidecut (by size):  
R&D  
radius (by size):  
R&D  
system:  
Piston Plate  
ski construction:  
Energy 2 TI  
camRock:  
Full Camber Profile



**DOBERMANN  
GS RACE PLATE**

black / red  
0A2218 00 001

sizes:  
178 - 183 - 188  
sidecut (by size):  
R&D  
radius (by size):  
≥23 (178) - ≥23 (183) - ≥25 (188)  
system:  
Piston Plate  
ski construction:  
Energy 2 TI  
camRock:  
Full Camber Profile

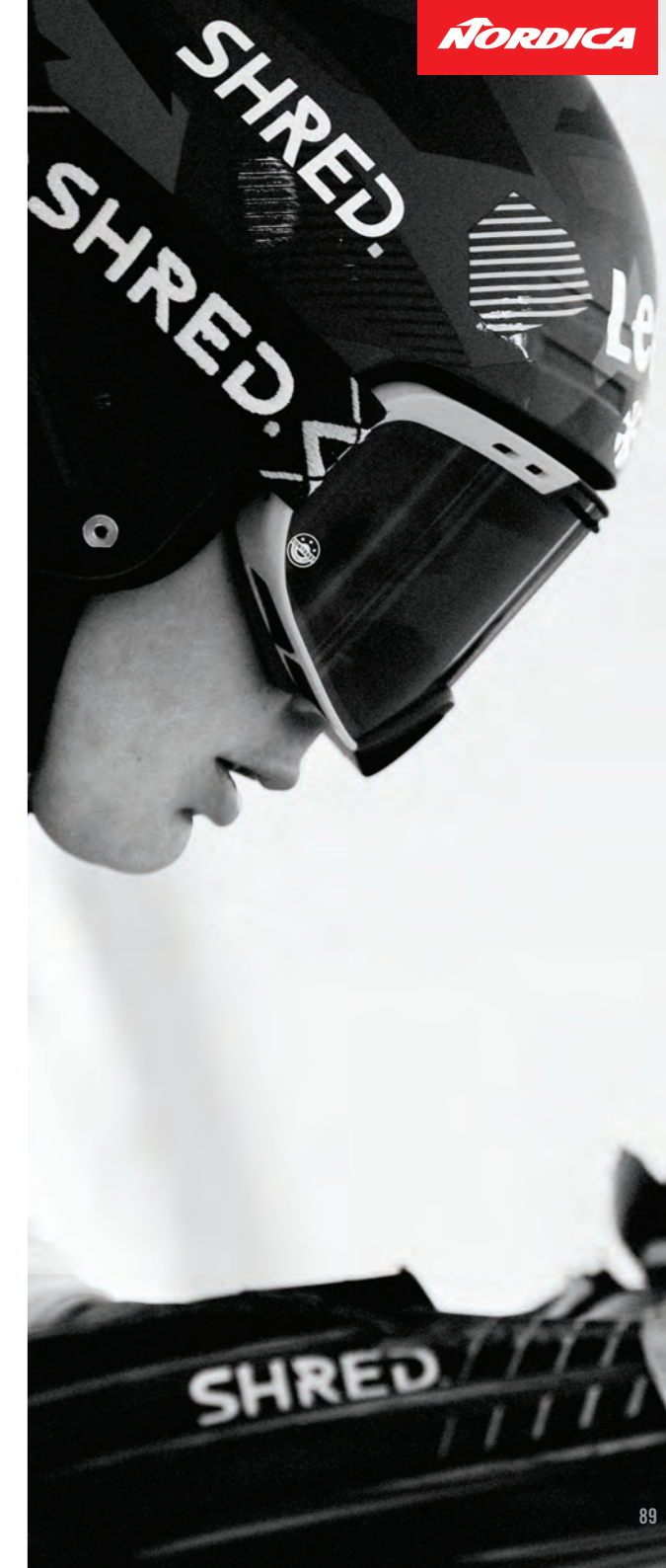
NEW



**DOBERMANN  
SL RACE PLATE**

black / red  
0A1218 00 001

sizes:  
149  
sidecut (by size):  
112,5-65-97,5  
radius (by size):  
≥12  
system:  
Piston Plate  
ski construction:  
Energy 2 TI  
camRock:  
Full Camber Profile



**SKI BOOTS / JUNIOR RACING**



soles:  
ISO 5355 Racing soles

last (mm)	flex
98	90

size range g/MP 23,5  
21,5-27,5 1820

liner type/style:  
Race GP

technologies:  
Strap 35mm  
Easy Entry Soft Flap

**DOBERMANN GP 90**  
050C26 03 100 black



soles:  
ISO 5355 Racing soles

last (mm)	flex
98	70

size range g/MP 23,5  
21,5-27,5 1720

liner type/style:  
Race GP

technologies:  
Strap 35mm  
Easy Entry Soft Flap

**DOBERMANN GP 70**  
050C30 03 100 black



**GRIP WALK**  
OPTION

soles:  
5355 High Traction soles

last (mm)	flex
100	60

size range g/MP 25,5  
19,0-27,5 1420

liner type/style:  
Comfort Fit

technologies:  
Strap 25 mm  
Micro Adj Buckles

**DOBERMANN GP 60**  
050732 00 100 black



**SKIS / JUNIOR RACING**



**DOBERMANN GSJ PLATE**

black / red  
0A1220 00 001

sizes:  
136 · 143 · 150 · 157 · 164 · 171

sidecut (by size):  
103-65-84,5 (136) · 103,5-65-85 (143) ·  
104,5-65-86 (150) · 104-65-87 (157) ·  
105-65-88 (164-171)

radius (by size):  
≥14 (136) · ≥14 (143) · ≥14 (150) ·  
≥17 (157) · ≥17 (164) · ≥17 (171)

system:  
Junior Racing Plate New  
S (136-150) · L (157-171)

ski construction:  
Energy 2 TI

camRock:  
Full Camber Profile

suggested bindings:  
RACE 10 TCX 0C0172 00 001  
RACE 10 0C0168 00 001  
RACE 8 0C0170 00 001



**DOBERMANN SLJ PLATE**

black / red  
0A1222 00 001

sizes:  
121 · 128 · 135 · 142 · 149

sidecut (by size):  
105-64-90 (122) · 109-64-94 (129-136) ·  
112-65-97 (143) · 113-65-98 (150)

radius (by size):  
≥9 (121) · ≥9 (128) ·  
≥10 (135) · ≥10 (142) ·  
≥11 (149)

system:  
Junior Racing Plate New  
S (121-135) · L (142-149)

ski construction:  
Energy 2 TI

camRock:  
Full Camber Profile

suggested bindings:  
RACE 10 TCX 0C0172 00 001  
RACE 10 0C0168 00 001  
RACE 8 0C0170 00 001



**DOBERMANN COMBI PRO S FDT**

black / red  
0A1330 00 001 JR 7.0 FDT (sizes 100-162)  
0A2331 00 001 JR 4.5 FDT (sizes 100-150)

sizes:  
100 · 110 · 120 · 130 · 140 · 150 · 162

sidecut (by size):  
104-69-91(100) · 106-69-91(110) ·  
111-69-91(120) · 113-69-93 (130) ·  
116-70-96(140) · 118-70-98 (150) ·  
119-71-99 (162)

radius (by size):  
7 (100) · 8 (110) · 9 (120) · 10 (130) · 11 (140) ·  
12 (150) · 14,5 (162)

DIN setting:  
2-7 EPS

system:  
FDT JR RTL S + RS (100 -110) ·  
FDT JR RTL L + RS (120-162)

ski construction:  
Energy CA

camRock:  
Full Camber Profile





**DURABILITY, PERFORMANCE, COMFORT, CONVENIENCE**

**PRESENTING THREE PERFORMANCE LEVELS OF THE BEST RENTAL GEAR**

Different Customers want different equipment for their experience, so Nordica offers different levels of rental skis and ski boots.

**PREMIER**

Demo/Test Centers  
Try-to-buy  
Specialty, Boutique Rental  
Upgrade Options for Fleet

★★★★★  
6 STARS

**PERFORMANCE**

Resort Specialty Operators  
Upscale Fleet Rental  
Concierge Operations  
Preferred by Ski Schools

★★★★★  
5 STARS

**SPORT**

Resort Fleet Operations  
High Volume Rental  
High Velocity

★★★★  
4 STARS



# RENTAL SKI BOOTS TECHNOLOGIES

Our dedicated rental boots are easier to size, easier to fit, easier to adjust, manage and maintain, which makes it easier for skiers to learn and have fun skiing.

## 1 PU CONSTRUCTION

To ensure better on-snow performance and longer lasting durability, every Nordica rental boot is constructed exclusively with PU plastics.



## 2 MACRO/MICRO BUCKLE ADJUSTMENTS

Faster, easier buckle adjustments meet the needs of today's rental customers.

- MULTI-MACRO CATCH RANGE +/- 30mm
- MULTI-MACRO BUCKLE RANGE: +/- 20mm
- MICRO BUCKLE RANGE: +/- 10mm



## 3 SANITIZED® HYGIENICAL LINER

Keep your rental fleet as safe, clean and functional as possible. Every Nordica rental boot has a Sanitized Hygienical Liner that fights against odour and bacteria while maintaining the highest level of comfort.

### BENEFITS

- INCREASE OF WEARING COMFORT
- OPTIMAL HYGIENE FUNCTION
- BUILT IN DEODORANT
- BACTERIOSTATIC & FUNGOSTATIC PROTECTION
- PROTECTS DURABLY FROM MICROBIAL ATTACK
- PROTECTION OF MATERIAL VS MICROBIAL DAMAGE



## 4 REPLACEABLE & WALKABLE SOLES

To promote safer and more natural movements while walking, Nordica GripWalk sole kits are available for all Speedmachine, Sportmachine, HF and The Cruise boots.

- 08A043 00 849 - Gripwalk Machine line Soles
- 08A046 00 000 - Gripwalk Machine line RTL Soles (4 PA)
- 085020 00 000 - HF/The Cruise/Speedmachine J (A) Gripwalk Soles
- 085020 01 000 - HF/The Cruise/Speedmachine J (A) Gripwalk Soles **NEW**
- 085024 00 000 - Speedmachine J (C) Gripwalk Soles **NEW**
- 085025 00 000 - Speedmachine J (C) Gripwalk Soles (5 PA) **NEW**



## 5 EASY ENTRY INSTEP

Nordica's soft, easy entry flap provides relief over the instep and makes it easier to get feet into and of the boots.

## 6 BAR CODE & SIZING SYSTEM



**TEST & BUY READY**  
Removable stickers



**RTL DEDICATED**  
Hot-stamped on plastic

## 7 RENTAL READY KIT

Incorporate any Nordica boot into your rental fleet with our easy to add bar code kits.

### VELCRO POWER STRAP KIT INCLUDES:

- 20 pieces of Velcro strap band (10 right + 10 left) for 10 pairs of boots;
- 10 pairs of matched bar codes;
- 3 sheets of stickers that indicate the size and sole length of every Nordica JR and SR boot.

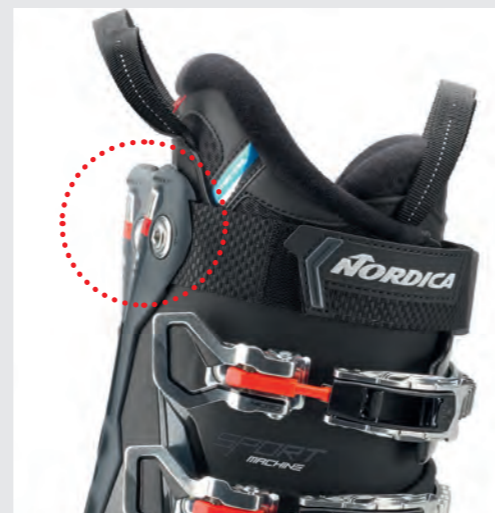


08A02800 000

## 8 ACP (ADJUSTABLE CUFF PROFILE)

ACP quickly and easily adjusts the dimensions of the upper cuff to match every leg size and shape for maximum comfort and an optimum stance.

- SPEEDMACHINE W ACP +/- 8mm VOLUME
- SPORTMACHINE ACP +/- 14mm VOLUME
- CRUISE ACP +/- 12mm VOLUME



## SKI BOOTS / PREMIER / ★★★★★



**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

last (mm)	flex
100	110

**size range** g/MP 26,5  
24,0-31,0 1920 - 1900 (GW)

**liner type/style:**  
3D Hygienical Fit

**technologies:**  
Infrared  
Tri-Force Construction  
Strap 35mm  
GS Adjustable Cuff Ratchet and 4 Alu Micro Buckles

**SPEEDMACHINE 3 110 R**  
050G40 00 3L2 anthracite / black / red  
050G40 60 3L2 GRIPWALK® SOLES



**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

last (mm)	flex
100	95

**size range** g/MP 24,5  
22,0-27,5 1720 - 1700 (GW)

**liner type/style:**  
3D Hygienical Fit W

**technologies:**  
Infrared  
Tri-Force Construction  
Strap 35mm  
GS Adjustable Cuff Ratchet and 4 Alu Micro Buckles

**SPEEDMACHINE 3 95 W R**  
050G41 00 Q04 black / white / green  
050G41 60 Q04 GRIPWALK® SOLES



## SKI BOOTS / PERFORMANCE / ★★★★★



**soles:**  
5355 Alpine High Traction soles

last (mm)	flex
102	100

**size range** g/MP 26,5  
22,5-32,5 2020

**liner type/style:**  
Hygienical Comfort Fit

**technologies:**  
Infrared  
Tri-Force Construction  
Strap 35mm  
Adjustable Cuff Profile (ACP)  
Macro Adj Cuff Buckles & 2 Micro Alu

**SPORTMACHINE 3 100 R**  
050T22 00 7T1 black / anthracite / red



**soles:**  
5355 Alpine High Traction soles

last (mm)	flex
102	85

**size range** g/MP 24,5  
22,5-27,5 1900

**liner type/style:**  
Hygienical Comfort Fit W

**technologies:**  
Infrared  
Tri-Force Construction  
Strap 35mm  
Adjustable Cuff Profile (ACP)  
Macro Adj Cuff Buckles & 2 Micro Alu

**SPORTMACHINE 85 W R**  
050T23 00 3L3 grey / white / pink



**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

last (mm)	flex
102	90

**size range** g/MP 26,5  
22,5-32,5 1960 - 1980 (GW)

**liner type/style:**  
Hygienical Comfort Fit

**technologies:**  
Infrared  
Tri-Force Construction  
Strap 35mm  
Adjustable Cuff Profile (ACP)  
Macro Adj Cuff Buckles & 2 Micro Alu

**SPORTMACHINE 3 90 R**  
050T26 00 M99 anthracite / black / red  
050T26 60 M99 GRIPWALK® SOLES



**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

last (mm)	flex
102	75

**size range** g/MP 24,5  
22,5-27,5 1820 - 1800 (GW)

**liner type/style:**  
Hygienical Comfort Fit W

**technologies:**  
Infrared  
Tri-Force Construction  
Strap 35mm  
Adjustable Cuff Profile (ACP)  
Macro Adj Cuff Buckles & 2 Micro Alu

**SPORTMACHINE 75 W R**  
050T27 00 047 anthracite / black / green  
050T27 60 047 GRIPWALK® SOLES



**SKI BOOTS / PERFORMANCE / ★★★★★**

**SKI BOOTS / SPORT / ★★★★★**



**GRIP WALK**

**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

**last (mm)** flex  
102 90

**size range** g/MP 26,5  
24,0-31,0 1750

**liner type/style:**  
HF 3D Hygienical Comfort Fit

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 90 R**

050K30 00 3F1 black / red / anthracite  
050K30 00 3F1 GRIPWALK® SOLES **NEW**



**GRIP WALK**

**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

**last (mm)** flex  
104 80

**size range** g/MP 26,5  
24,0-32,5 2050

**liner type/style:**  
Comfort RTL Antibacterial

**technologies:**  
Instep Volume Control (IVC)  
Adjustable Cuff Profile (ACP)  
Strap 35mm  
Macro Adj Cuff Buckles & 2 Micro Alu

**THE CRUISE 90 R**

050678 00 M99 anthracite / black / red



**GRIP WALK OPTION**

**soles:**  
5355 Alpine High Traction soles

**last (mm)** flex  
104 70

**size range** g/MP 26,5  
22,5-32,5 1935

**liner type/style:**  
Comfort RTL Antibacterial

**technologies:**  
Instep Volume Control (IVC)  
Strap 35mm  
Macro Adj Cuff Buckles & 2 Micro Alu

**THE CRUISE 70 R**

050684 00 P46 anthracite / red



**SKI BOOTS / JUNIOR**



**GRIP WALK OPTION**

**soles:**  
5355 Alpine High Traction soles

**last (mm)** flex  
100 60

**size range** g/MP 25,5  
19,0-27,5 1650

**liner type/style:**  
Comfort RTL Antibacterial

**technologies:**  
Micro Adj Buckles  
Easy Entry Soft Flap  
Hot Stamped Size &Length

**SPEEDMACHINE J4 R**

050738 00 M99 anthracite / black / red



**GRIP WALK OPTION**

**soles:**  
5355 Alpine High Traction soles

**last (mm)** flex  
100 45

**size range** g/MP 21,5  
19,0-26,5 1060

**liner type/style:**  
Comfort RTL Antibacterial

**technologies:**  
Full Alu Buckles  
Easy Entry Soft Flap  
Weight Adjuster  
Hot Stamped Size &Length

**SPEEDMACHINE J5 R**

050880 00 M99 anthracite / black / red



**BELLES**

**GRIP WALK**

**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

**last (mm)** flex  
102 75

**size range** g/MP 24,5  
23,0-27,5 1740

**liner type/style:**  
HF 3D Hygienical Comfort Fit W

**technologies:**  
Infrared  
Instep Volume Control (IVC)  
Double Axis Pivot  
Hands Free Step In & Out  
Monolock Buckle

**HF 75 WR**

050K31 00 7T6 black / white / light blue  
050K31 00 7T6 GRIPWALK® SOLES **NEW**



**BELLES**

**GRIP WALK**

**soles:**  
5355 Alpine High Traction soles or Gripwalk® soles

**last (mm)** flex  
104 75

**size range** g/MP 24,5  
22,5-27,5 1790

**liner type/style:**  
Comfort RTL Antibacterial W

**technologies:**  
Instep Volume Control (IVC)  
Adjustable Cuff Profile (ACP)  
Strap 35mm  
Macro Adj Cuff Buckles & 2 Micro Alu

**THE CRUISE 75 WR**

050682 00 223 anthracite / white / light blue



**BELLES**

**GRIP WALK OPTION**

**soles:**  
5355 Alpine High Traction soles

**last (mm)** flex  
104 65

**size range** g/MP 24,5  
22,5-27,5 1950

**liner type/style:**  
Comfort RTL Antibacterial W

**technologies:**  
Instep Volume Control (IVC)  
Strap 35mm  
Macro Adj Cuff Buckles & 2 Micro Alu

**THE CRUISE 65 WR**

050686 00 7T6 black / white / light blue



**GRIP WALK OPTION**

**soles:**  
5355 Alpine High Traction soles

**last (mm)** flex  
100 45

**size range** g/MP 18,5  
16,5-23,5 810

**liner type/style:**  
Comfort RTL Antibacterial

**technologies:**  
Full Alu Buckles  
Easy Entry Soft Flap  
Weight Adjuster  
Hot Stamped Size &Length

**SPEEDMACHINE J2 R**

050882 00 M99 anthracite / black / red



**soles:**  
5355 Alpine High Traction soles

**last (mm)** flex  
100 25

**size range** g/MP 16,5  
14,5-19,5 710

**liner type/style:**  
Comfort RTL Antibacterial

**technologies:**  
Ratchet  
Hot Stamped Size &Length

**SPEEDMACHINE J1 R**

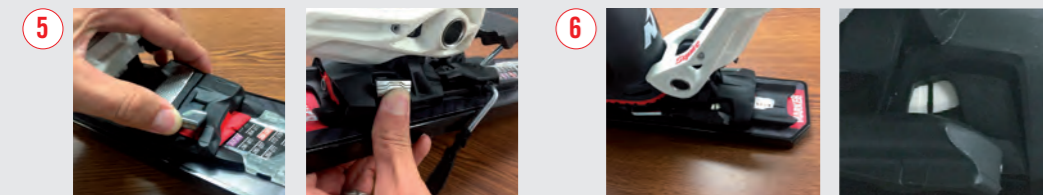
050884 00 M99 anthracite / black / red



# RENTAL SKI TECHNOLOGIES

## RENTAL READY SKIS FEATURES

- 1 OPTIMIZED TIP/TAIL PROPORTION (V17)**  
More harmonic feel throughout the entire turn.
- 2 STRONGER EDGE**  
Harder, thicker edge material increases the durability and prolongs the life of the ski.
- 3 EXTRA DURABLE KNOPPE TOPSHEET**  
Extra thick, longer lasting PU topsheet resists scratching and maximizes durability.
- 4 TIP & TAIL PROTECTORS**  
Integrated steel tip and tail protectors prevent topsheets from chipping and further extend the life of the ski.
- 5 TOOL-FREE BINDING**  
Easy-to-use Marker FDT binding system offers quick, intuitive adjustments. Sliding toe and heel adjustment properly seats the boot on the ski, so skiers are more balanced and better positioned to turn their skis more easily.
- 6 FORWARD PRESSURE CONFIRMATION**  
Easy-to-read forward pressure indicator instantly confirms forward pressure adjustment.
- 7 GRIPWALK® BINDINGS**  
Accept GripWalk soles with no extra adjustments required.



## DEDICATED RENTAL FEATURES AVAILABLE ON SELECTED SKIS

- 1 FULL CAP CONSTRUCTION**  
Protects the topsheet from chipping and extends the life of the ski.
- 2 PARTIAL SIDEWALL CONSTRUCTION**  
Capped tips and tails protect skis against chipping while full sidewall construction underfoot increases power, stability and edge grip.
- 3 BAR CODED INVENTORY SYSTEM**  
An easy-to-read bar code integrated into the FDT plate simplifies inventory control and management.

## SKIS WITH A GREEN FOOTPRINT

Nordica factory, Skis producer in Mittersill, Austria, is involved since 2008 in an enhancing process of clean energy choices and modernization which already cut down yearly energy consumption more than in half, going on cutting down to 1500 MWh. Other projects involve e-mobility and waste recycling. Today, the factory is building a large photo-voltaic facility in four phases, two of these already completed and the third ongoing. After the definitive completion, the facility will produce the power of 430.000 kWh per year. This corresponds to about 15 % of the own power requirements. The improvement due to the photo-voltaic facility will help to cut of 158 tons of CO2 emissions generated out on the 583 tons per year currently generated, reducing the environmental footprint.

**“WE ARE ONE OF THE BIGGEST COMPANIES IN THE REGION AND WE ARE TAKING OVER THE RESPONSIBILITY AND THE LEADERSHIP FOR AN ENVIRONMENTAL COMMITMENT”.**

HELMUT EXENBERGER, managing director of Mittersill factory.

## ALLDRIVE / PREMIER / ★★★★★



### ALLDRIVE 84 FDT

grey / blue / red  
0A1363 00 001 TP2 COMPACT 10 FDT

sizes:  
136 · 142 · 150 · 158 · 166 · 174

sidecut (by size):  
127-82-105 (136) · 128-82-106 (142) ·  
129-82-107 (150) · 133-84-111 (158) ·  
134-84-112 (166) · 135-84-113 (174)

radius (by size):  
11 (136) · 12 (142) · 13 (150) ·  
13,5 (158) · 14,5 (166) · 15,5 (174)

DIN setting:  
3-10 ML

system:  
FDT Freeride Plate + RS

ski construction:  
Energy CA

camRock:  
All Mountain Rocker Profile



### ALLDRIVE W 82 FDT

grey / teal  
0A1365 00 002 TP2 COMPACT 10 FDT

sizes:  
136 · 142 · 150 · 158 · 166

sidecut (by size):  
127-82-105 (136) · 128-82-106 (142) ·  
129-82-107 (150) · 133-84-111 (158) ·  
134-84-112 (166)

radius (by size):  
11 (136) · 12 (142) · 13 (150) ·  
13,5 (158) · 14,5 (166)

DIN setting:  
3-10 ML

system:  
FDT Freeride Plate + RS

ski construction:  
Energy CA

camRock:  
All Mountain Rocker Profile



### ALLDRIVE 76 FDT

grey / white / blue  
0A1369 00 001 TP2 COMPACT 10 FDT

sizes:  
136 · 142 · 150 · 158 · 166 · 174

sidecut (by size):  
120-76-97 (136) · 121-76-98 (142) ·  
122-76-99 (150) · 124-76-101 (158) ·  
125-76-102 (166) · 126-76-103 (174)

radius (by size):  
11 (136) · 12 (142) · 13 (150) ·  
13,5 (158) · 14,5 (166) · 15,5 (174)

DIN setting:  
3-10 ML

system:  
FDT RTL Plate + RS

ski construction:  
Energy CA

camRock:  
On Piste Rocker Profile



**ALLDRIVE  
74 FDT**

grey / red  
**0A1381 00 002** TP2 COMPACT 10 FDT

**sizes:**  
138 · 144 · 150 · 156 · 162 · 168 · 174

**sidecut (by size):**  
117-73-94 (138) · 119-73-96 (144) · 121-73-98 (150) ·  
122,5-73-100 (156) · 123,5-73-101 (162) ·  
124-73-101 (168) · 124,5-73-102 (174)

**radius (by size):**  
11,5 (138) · 12 (144) · 12,5 (150) · 13 (156) ·  
13,7 (162) · 14,6 (168) · 15,5 (174)

**DIN setting:**  
3-10 ML

**system:**  
FDT RTL Plate + RS

**ski construction:**  
Composite Wood

**camRock:**  
On Piste Rocker Profile



**ALLDRIVE W  
74 FDT**

grey / white  
**0A1422 00 001** TP2 COMPACT 10 FDT

**sizes:**  
138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
117-73-94 (138) · 119-73-96 (144) · 121-73-98 (150) · 122,5-73-100 (156) ·  
123,5-73-101 (162) · 124-73-101 (168)

**radius (by size):**  
11,5 (138) · 12 (144) · 12,5 (150) ·  
13 (156) · 13,7 (162) · 14,6 (168)

**DIN setting:**  
3-10 ML

**system:**  
FDT Free Demo Plate + RS

**ski construction:**  
Composite Wood

**camRock:**  
On Piste Rocker Profile



**SPITFIRE  
75 R FDT**

red / black  
**0A2376 00 001** TP2 COMPACT 10 FDT

**sizes:**  
138 · 144 · 150 · 156 · 162 · 168 · 174

**sidecut (by size):**  
123-75-103 (144-150) ·  
124-75-104 (156-162) ·  
125-75-105 (168-174)

**radius (by size):**  
10 (138) · 11 (144) · 12 (150) · 12,5 (156) ·  
13,5 (162) · 14,5 (168) · 15,5 (174)

**DIN setting:**  
3-10 ML

**system:**  
FDT Free Demo Plate Short

**ski construction:**  
Composite Wood Partial SW

**camRock:**  
On Piste Rocker



**SPITFIRE  
73 R FDT**

blue / black  
**0A2380 00 001** TP2 COMPACT 10 FDT

**sizes:**  
138 · 144 · 150 · 156 · 162 · 168 · 174

**sidecut (by size):**  
117-73-94 (138) · 119-73-96 (144) · 121-73-98 (150) ·  
122,5-73-100 (156) · 123,5-73-101 (162) ·  
124-73-101 (168) · 124,5-73-102 (174)

**radius (by size):**  
11,5 (138) · 12 (144) · 12,5 (150) · 13 (156) ·  
13,7 (162) · 14,6 (168) · 15,5 (174)

**DIN setting:**  
3-10 ML

**system:**  
FDT RTL Plate + RS

**ski construction:**  
Composite Wood

**camRock:**  
On Piste Rocker Profile



**BELLE 73**

anthracite  
**0A1383 SB 001** TP2 Compact 10 FDT

**sizes:**  
138 · 144 · 150 · 156 · 162 · 168

**sidecut (by size):**  
117-73-94 (138) · 119-73-96 (144) · 121-73-98 (150) · 122,5-73-100 (156) ·  
123,5-73-101 (162) / 124-73-101 (168)

**radius (by size):**  
11,5 (138) · 12 (144) · 12,5 (150) ·  
13 (156) · 13,7 (162) · 14,6 (168)

**DIN setting:**  
3-10 ML

**system:**  
FDT Free Demo Plate Short

**ski construction:**  
Composite Wood

**camRock:**  
On Piste Rocker



# ACCESSORIES



## ECO MATERIAL PROJECT

**A LOW ENVIRONMENTAL IMPACT PRODUCTION CHAIN WITH CONSIDERABLE SAVINGS OF ENERGY AND RESOURCES**

Eco Material is Nordica and Invicta's answer to the serious problem of plastic pollution, one step forward for a better future.

### ECOLOGICAL

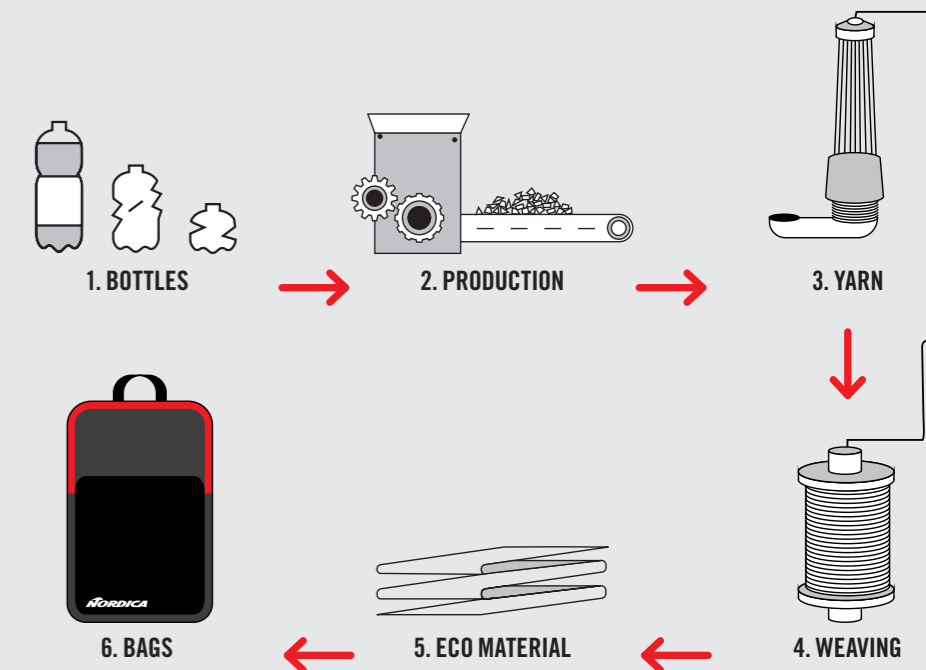
For each backpack, from 20 to 40 plastic bottles, depending on the model, are used: try and imagine 40 bottles all together. Here it is!

### TECHNOLOGICAL

This fabric keeps the same characteristics and guarantees the standards of quality of our materials: a backpack to use in all situations, even the most challenging!

### A POSITIVE MESSAGE

A backpack made from recycled and recyclable fabrics contributes to spreading the voice of ecology even further. You will convey a positive message and you will contribute to making the environment a more liveable place.



## ACCESSORIES / BAGS

made by  invicta  
★★★★★



**RACE XL GEAR  
PACK DOBERMANN**  
ON3041 03 741 black / red

sizes: 66x38x28 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 85 l



**RACE XL JR GEAR  
PACK DOBERMANN**  
ON3042 03 741 black / red

sizes: 61x28x20 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 60 l



**PRO  
BACKPACK**  
ON3052 00 741 black / red

sizes: 47x29x14 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 30 l



**BOOT BAG  
LITE**  
ON3037 01 741 black / red

sizes: 34x40x24 cm  
main fabric: Polyester 600D TPE coating  
volume: 30 l



**TREND  
BACKBAG**  
ON3053 00 741 black / red

sizes: 62x44x33 cm  
main fabric: 420D TPU  
volume: 20 l



**SKI BAG LITE**  
ON3038 01 741 black / red

sizes: 185x23x19 cm  
main fabric: Polyester 600D TPE coating  
volume: 1 pair ski



**SINGLE SKI BAG**  
ON3017 02 741 black / red

sizes: 175(210)x23x15 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 1 pair ski



**RACE XL DUFFLE  
ROLLER DOBERMANN**  
ON3043 01 741 black / red

sizes: 83x43x40 cm  
main fabric: Poly. 900D + Poly. 900D TPU coating  
volume: 115/120 l



**BUSINESS  
TROLLEY**  
ON3046 02 100 black / red

sizes: 40x55x20 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 38 l



**BOOT  
BACKPACK**  
ON3015 02 741 black / red

sizes: 39x40x38 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 61 l



**BOOT  
BAG**  
ON3014 02 741 black / red

sizes: 33x40x38 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 55 l



**12M TRAVEL BAG**  
ON3048 00 001 black

sizes: 64x35x35 cm  
main fabric: PVC + Polyester 1000D  
volume: 70 l



**3 PAIR SKI BAG**

**GS RACE SKI BAG 3 PAIR - ON3034 00 741** black / red  
sizes: 35x210 cm · main fabric: Polyester 600D TPE coating  
volume: 3 pair ski

**DH RACE SKI BAG 3 PAIR - ON3035 00 741** black / red  
sizes: 35x210 cm · main fabric: Polyester 600D TPE coating  
volume: 3 pair ski



**DOUBLE ROLLER SKI BAG**  
ON3018 02 741 black / red

sizes: 200x36x18 cm  
main fabric: ECO-Polyester 600D TPE coating  
volume: 2 pair ski

## ACCESSORIES / SKI BAGS

made by  invicta  
★★★★★

## ACCESSORIES / POLES

made by **KOMPERDELL**



### DOBERMANN RACE

OB0828 00 001 black / red  
OB0832 00 001 prepack 25 OB0832 50 001 prepack 25 + box

sizes: 110 · 115 · 120 · 125 · 130 · 135



### FREERIDE PRO MAN

OB080501 01 001 black / red

sizes: 110 · 115 · 120 · 125 · 130 · 135

made by **FIZAN**



### ELITE CARBON

OB0826 00 001 carbon / red

sizes: 110 · 115 · 120 · 125 · 130 · 135



### JUNIOR

OB0818 00 002 red / black

sizes: 70 · 80 · 90 · 100 · 110



### DOBERMANN JR RACE

OB0830 00 001 black / red

sizes: 80 · 85 · 90 · 95 · 100 · 105



### FREERIDE PRO WOMAN

OB080502 02 001 black / teal

sizes: 110 · 115 · 120 · 125 · 130 · 135



### ALPINE PERFORMANCE

red / black  
OB0824 00 764 prepack 25 OB0824 50 764 prepack 25 + box

### JUNIOR GIRL

OB0820 00 002 green / white

sizes: 70 · 80 · 90 · 100 · 110



### ALPINE TI MAN

OB0808 00 002 anthracite / grey

sizes: 110 · 115 · 120 · 125 · 130 · 135



### PRIMO UNI

OB0814 00 002 grey

sizes: 110 · 115 · 120 · 125 · 130 · 135



### RENTAL

OB0622 00 001 brushed

sizes: 110 · 135

color code chart

110 ● 115 ● 120 ● 125 ● 130 ○ 135 ●



### ALPINE TI WOMAN

OB0810 00 002 anthracite / aqua

sizes: 105 · 110 · 115 · 120 · 125



### PRIMO LADY

OB0816 00 002 white

sizes: 105 · 110 · 115 · 120 · 125

## ACCESSORIES / GLOVES

made by **LEVEL**



### NORDICA ENFORCER PRO

0W2607 00 100 black

sizes: S · M · L · XL



### NORDICA COACH

0W2608 00 741 black / red

sizes: S · M · L · XL



### NORDICA PRO RIDER

0W2609 00 744 grey / red

sizes: XS · S · M · L · XL



**DOBERMANN**  
OW3007 01 001 black

sizes: 36-38 · 39-41 · 42-44 · 45-47  
construction: flat with half terry in sole  
fabrics: 56% polypropylene, 40% polyamide  
4% elastane



**SPEEDMACHINE 3**  
OW3009 00 001 black / red

sizes: 36-38 · 39-41 · 42-44 · 45-47  
construction: flat with reinforcements, left and right  
fabrics: 56% polyamide - microlon, 35% polyamide  
7% polypropylene, 2% elastane



**HIGH PERFORMANCE MAN**  
OW3010 00 741 black / anthracite / red  
OW3010 00 821 red / black / anthracite

sizes: 36-38 · 39-41 · 42-44 · 45-47  
construction: flat with reinforcements, left and right  
fabrics: 29% polyamide, 28% merino wool,  
28% acrylic, 13% polypropylene, 2% elastane



**HIGH PERFORMANCE W**  
OW3003 00 101 black / anthracite / emerald  
OW3003 00 9M3 black / anthracite / purple

sizes: 36-38 · 39-41  
construction: flat with reinforcements, left and right  
fabrics: 39% polyamide, 23% polypropylene,  
18% acrylic, 18% merino wool, 2% elastane



**HF**  
OW3008 00 741 black / red  
OW3008 00 774 red / black

sizes: 36-38 · 39-41 · 42-44 · 45-47  
construction: flat with reinforcements  
fabrics: 36% polyamide, 34% polyester, 20% polypropylene, 8%  
polyamide nanoglide, 2% elastane



**UNI 2-PACK**  
OW3011 00 N44 grey / neon green + grey / blue

sizes: 36-38 · 39-41 · 42-44 · 45-47  
construction: flat with reinforcements  
fabrics: 32% polyamide, 33% acrylic, 33% merino wool, 2% elastane



OW3011 00 N44 black / red + black / white



**TECH JUNIOR**  
OW3012 00 N16 black / red  
OW3012 00 774 black / anthracite

sizes: 27-30 · 31-34 · 35-38  
construction: flat with reinforcements  
fabrics: 83% acrylic, 16% polyamide,  
1% elastane

made by **MARKER**



**X-COMP 24** OC0160 00 001  
**X-COMP 18** OC0162 00 001

DIN configuration: 12.0-24.0 (24) · 8.0-18.0 (18)



**X-COMP 16** OC0164 00 001  
**X-COMP 12** OC0166 00 001

DIN configuration: 6.0-16.0 (16) · 4.0-12.0 (12)



**RACE 10 TCX** OC0172 00 001

DIN configuration: 3.0-10.0



**RACE 10** OC0168 00 001  
**RACE 8** OC0170 00 001

DIN configuration: 3.0-10.0 (10) · 2.0-8.0 (8)



**JESTER 16 ID**  
OC0182 00 001 (100mm) · OC0184 00 001 (110mm)

DIN configuration: 6.0-16.0



**GRIFFON 13 ID**  
OC0186 00 001 (100mm) · OC0188 00 001 (110mm) ·  
OC0190 00 001 (120mm)

DIN configuration: 4.0-13.0



**GRIFFON 13 D**  
OC0192 00 001 (90mm) · OC0194 00 001 (100mm) ·  
OC0197 00 001 (110mm)

DIN configuration: 4.0-13.0



**GRIFFON 13 TCX D**  
OC0198 00 001 (90mm)  
OC0200 00 001 (110mm)

DIN configuration: 4.0-13.0



**SQUIRE 11**  
OC1201 00 001 (90mm) · OC1202 00 001 (100mm) ·  
OC1203 00 001 (110mm)

DIN configuration: 3.0-11.0



**SQUIRE 11 TCX D**  
OC1206 00 001 (90mm) · OC1204 00 001 (100mm) ·  
OC1205 00 001 (110mm)

DIN configuration: 3.0-11.0



**DUKE PT 16**  
OC0176 00 001 (100mm)  
OC0174 00 001 (125mm)

DIN configuration: 6.0-16.0



**DUKE PT 12**  
OC0180 00 001 (100mm)  
OC0178 00 001 (125mm)

DIN configuration: 4.0-12.0



**KINGPIN 13**  
OC2102 00 001 (75-100mm)  
OC2103 00 001 (100-125mm)

DIN configuration: 6.0-13.0



**KINGPIN 10**  
OC2100 00 001 (75-100mm)  
OC2101 00 001 (100-125mm)

DIN configuration: 5.0-10.0



**MARKER ALPINIST 12**  
OC2104 00 001 (w/o brake)  
OC2105 00 001 (90mm)

DIN configuration: 6.0-12.0



**MARKER ALPINIST 10**  
OC2106 00 001 (w/o brake)  
OC2107 00 001 (90mm)

DIN configuration: 4.0-10.0



**MARKER ALPINIST 8**  
OC2108 00 001 (w/o brake)  
OC2109 00 001 (90mm)

DIN configuration: 3.0-8.0



**MARKER ALPINIST 12  
LONG TRAVEL**  
OC2110 00 001 (w/o brake)

DIN configuration: 6.0-12.0



**MARKER ALPINIST 10  
LONG TRAVEL**  
OC2111 00 001 (w/o brake)

DIN configuration: 4.0-10.0





Printed in Italy.  
December 2021.

**Action Pictures**

Pentaphoto  
S. Rainer  
J. Dash  
H. Fichtinger  
D. Trumppore  
B. Curran  
A. Sailer

**Product Pictures**

Sartori Group

**Design**

A. Fornasier  
A. Papandrea

**Printing**

Tipografia Faggionato